



NFK GLAZING & INDUSTRIAL SUPPLIES

Professional Products for the Glass & Glazing industry

THE INVISIBLE PROTECTION


SABCO

ASSEMBLY GUIDE

We advise you to read this manual carefully before installing the application

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TOOLS REQUIRED FOR ASSEMBLY

- POWER DRILL
- DRILL BITS

suitable to the structure & fastening components

- TIGHTENING TOOL WITH TORQUE CONTROL
- TORQUE CONTROLLED SCREWDRIVER + TORX BIT

tightening torque: 2 Nm

- LEVEL TOOL



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ONE SIDE WEDGE

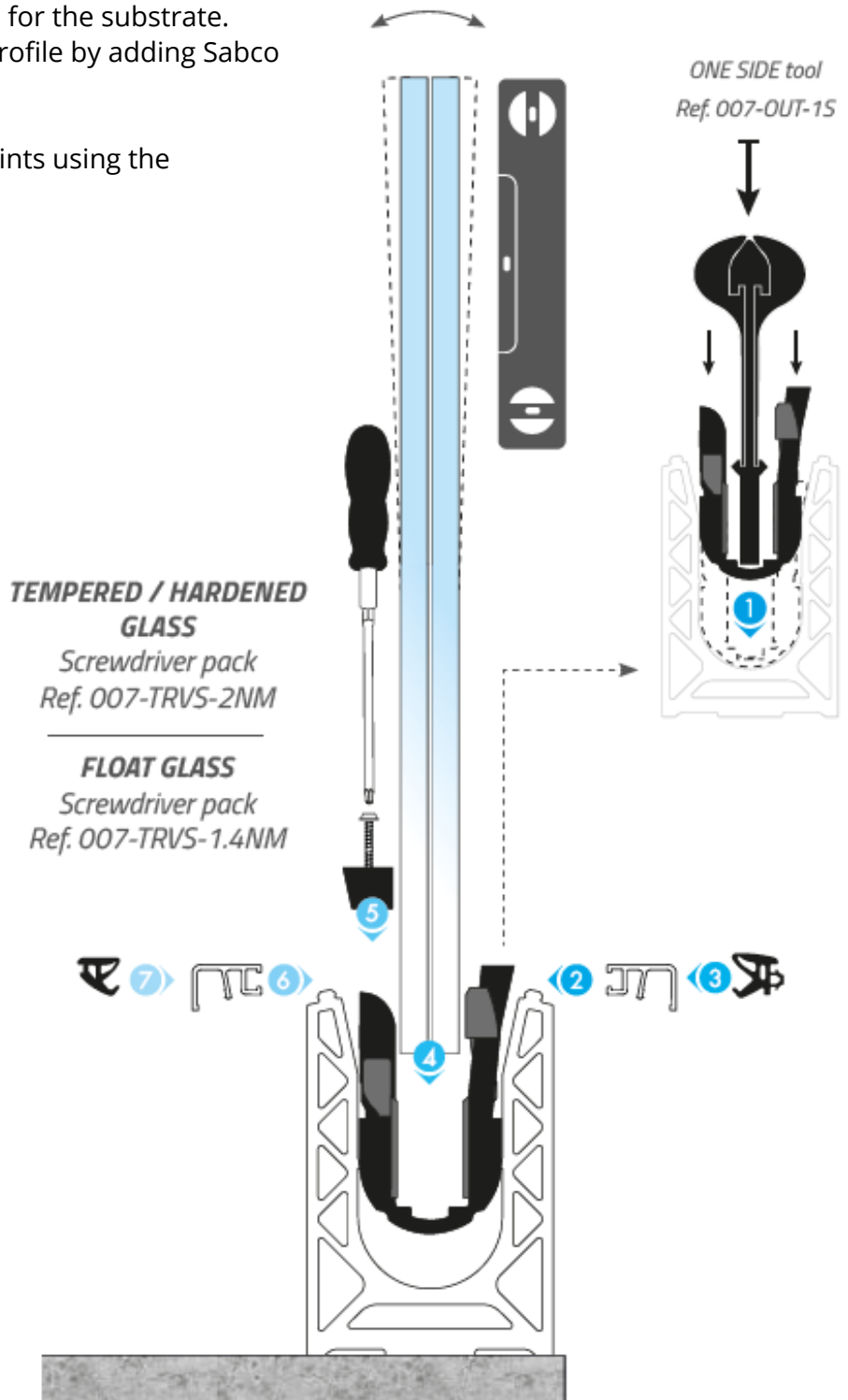
INSTRUCTIONS BEFORE INSTALLATION:

Drill the support using a tool suitable for the substrate.
If the substrate is uneven, level the profile by adding Sabco wedging set.

Adjust and fix the rail to the fixing points using the appropriate wrench.

1. Apply pressure to the tool ONE SIDE to insert the wedges into the rail.
2. Clip on the exterior cladding.
3. Clip on the exterior seal.
4. Insert the glass and adjust to plumb using the level.
5. Insert and screw on the top wedge.
6. Clip on the cladding.
7. Insert the press-in gasket.

Glue the end cap to the end of the rail.



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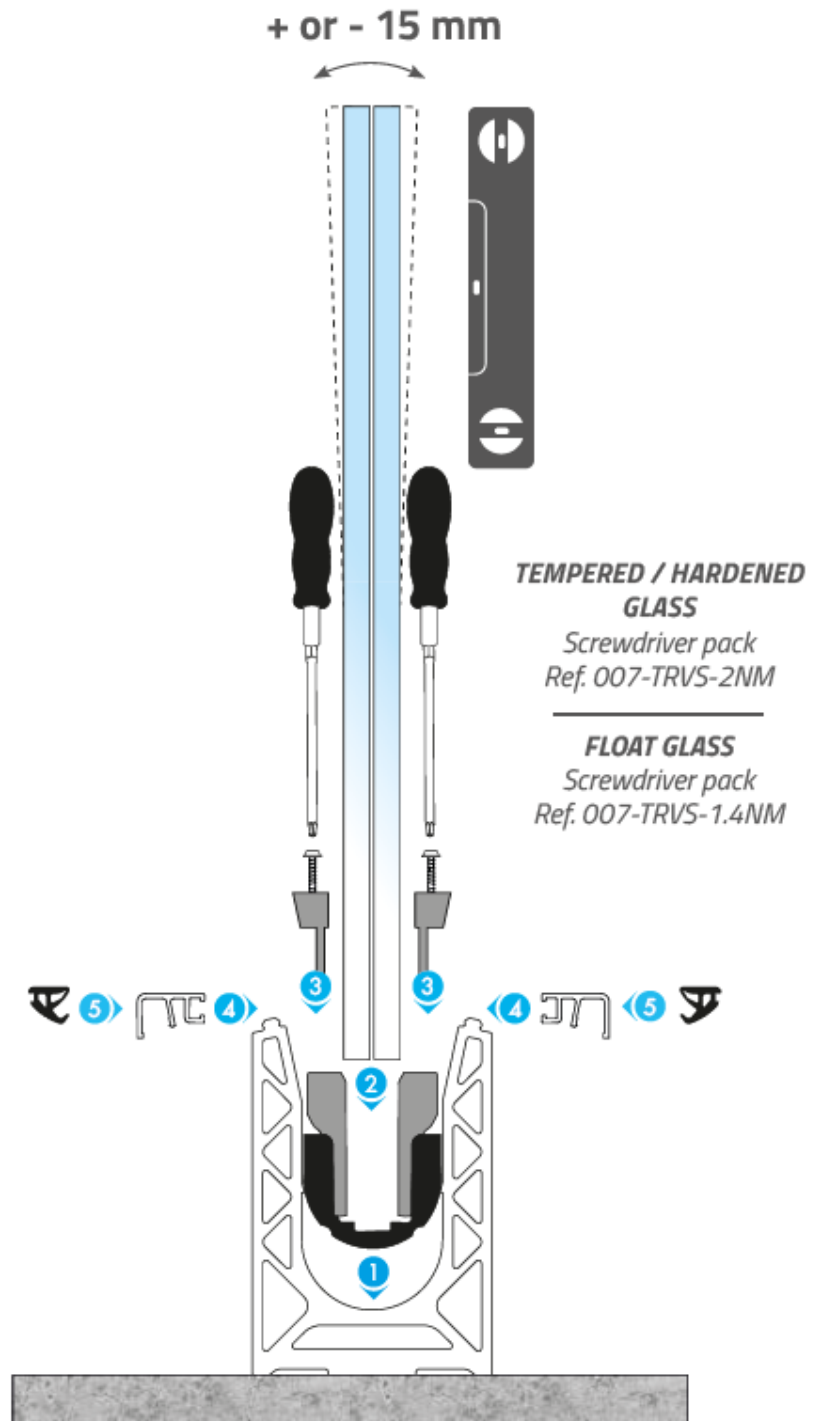
DOUBLE SIDE WEDGE

INSTRUCTIONS BEFORE INSTALLATION

Drill the support using a tool suitable for the substrate. If the substrate is uneven, level the profile by adding Sabco wedging set. Adjust and fix the rail to the fixing points using the appropriate wrench.

1. Install the wedges in the rail.
2. Insert the glass and adjust to plumb using the level.
3. Insert and screw in the top wedges.
4. Clip on the claddings.
5. Insert the press-in gasket.

Glue the end cap to the end of the rail.



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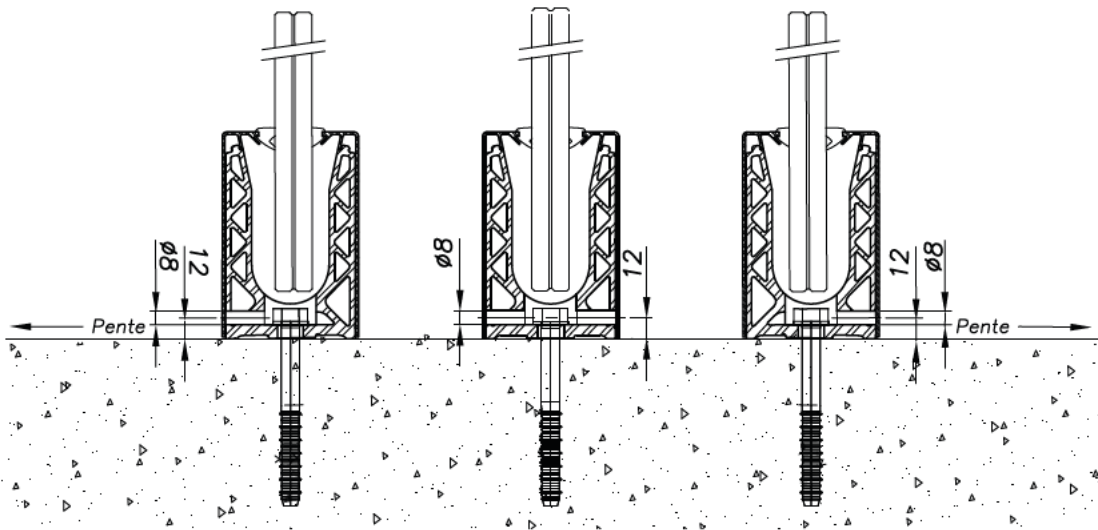
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DRAINAGE & EXPANSION

Drainage in the SABCO guardrail is achieved by drilling the aluminium profile and the finishing cladding according to the diagrams below. As the rail must be set in a straight line (without distortion), the water drains naturally from both sides of the rail. Depending on the situation, holes with a diameter of 8 mm can be drilled on-site in the plug and in the profile for water drainage.



EXPANSION Taking account of expansion to ensure performance of the profiles.

Aluminum						
2 500 mm		Maximum profile temperature				
Profile temperature during installation		40°C/104°F	50°C/122°F	60°C/140°F	70°C/158°F	80°C/176°F
	-20°C/-4°F	4 mm	4 mm	5 mm	5 mm	6 mm
	-10°C/-14°F	3 mm	4 mm	4 mm	5 mm	5 mm
	0°C/32°F	3 mm	3 mm	4 mm	4 mm	5 mm
	10°C/50°F	2 mm	3 mm	3 mm	4 mm	4 mm
	20°C/68°F	1 mm	2 mm	3 mm	3 mm	4 mm
30°C/86°F	1 mm	1 mm	2 mm	3 mm	3 mm	
5 000 mm		Maximum profile temperature				
Profile temperature during installation		40°C/104°F	50°C/122°F	60°C/140°F	70°C/158°F	80°C/176°F
	-20°C/-4°F	7 mm	8 mm	9 mm	11 mm	12 mm
	-10°C/-14°F	6 mm	7 mm	8 mm	9 mm	11 mm
	0°C/32°F	5 mm	6 mm	7 mm	8 mm	9 mm
	10°C/50°F	4 mm	5 mm	6 mm	7 mm	8 mm
	20°C/68°F	3 mm	4 mm	5 mm	6 mm	7 mm
30°C/86°F	1 mm	3 mm	4 mm	5 mm	6 mm	

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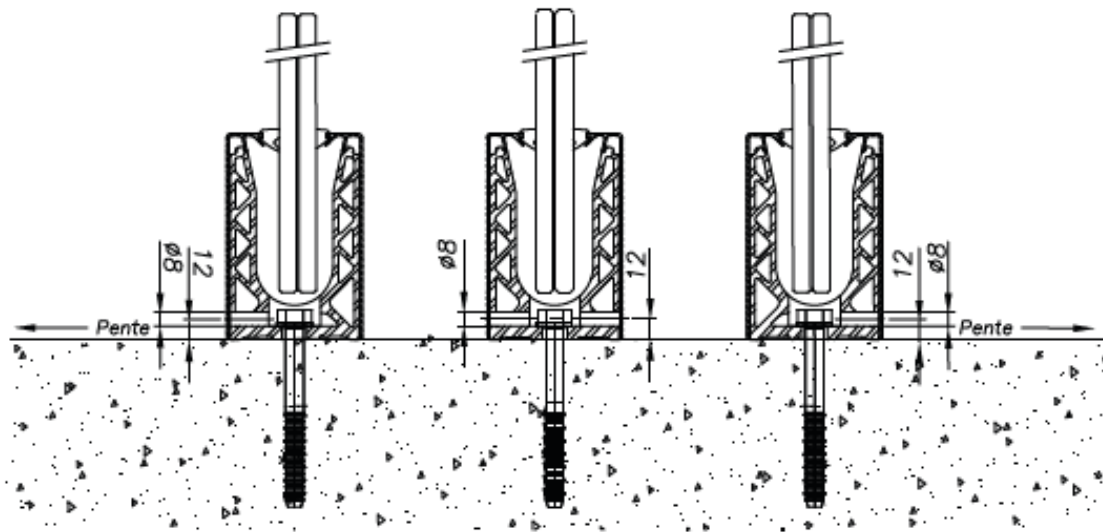
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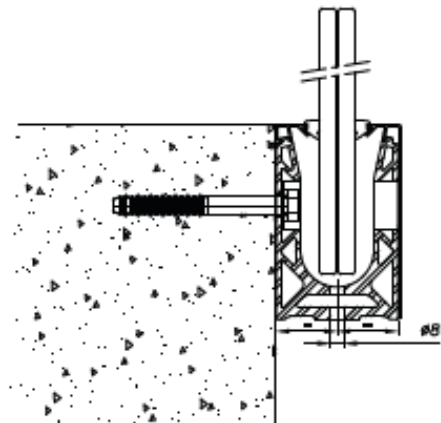
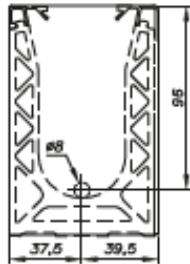
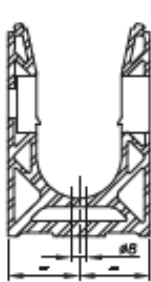
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HOW TO MAKE A DRAINAGE

Water drainage in the SABCO guadrail is carried out by drilling the alluminium rail and/or the finishing plugs according to the technical drawings below. As the rail must be laid straight (without deformation), the water drains off naturally on both sides of it. Depending on the situation, $\varnothing 8$ mm holes can be drilled on site in the plug and/or profile for water drainage.



87-0070R40.11; 87-0070R30.11; 87-0070R20.11; 87-0070R10.11



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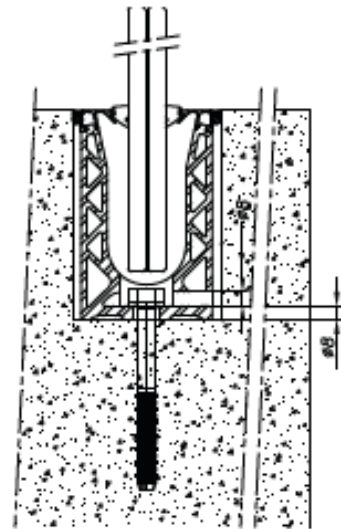
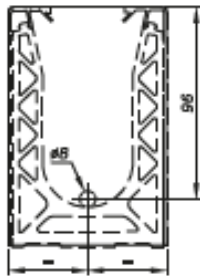
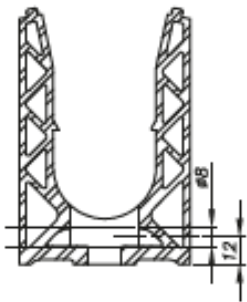
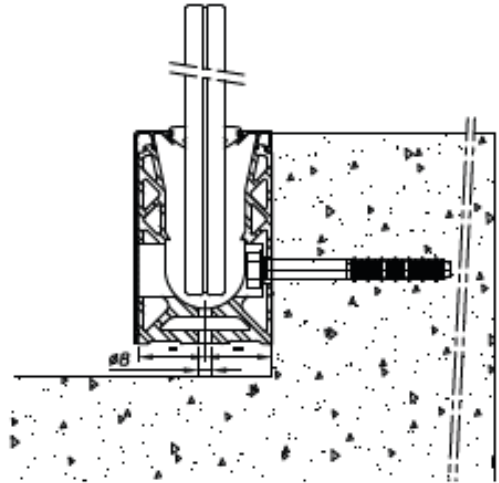
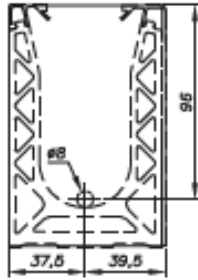
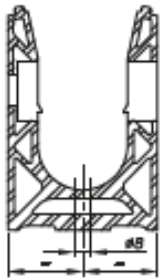
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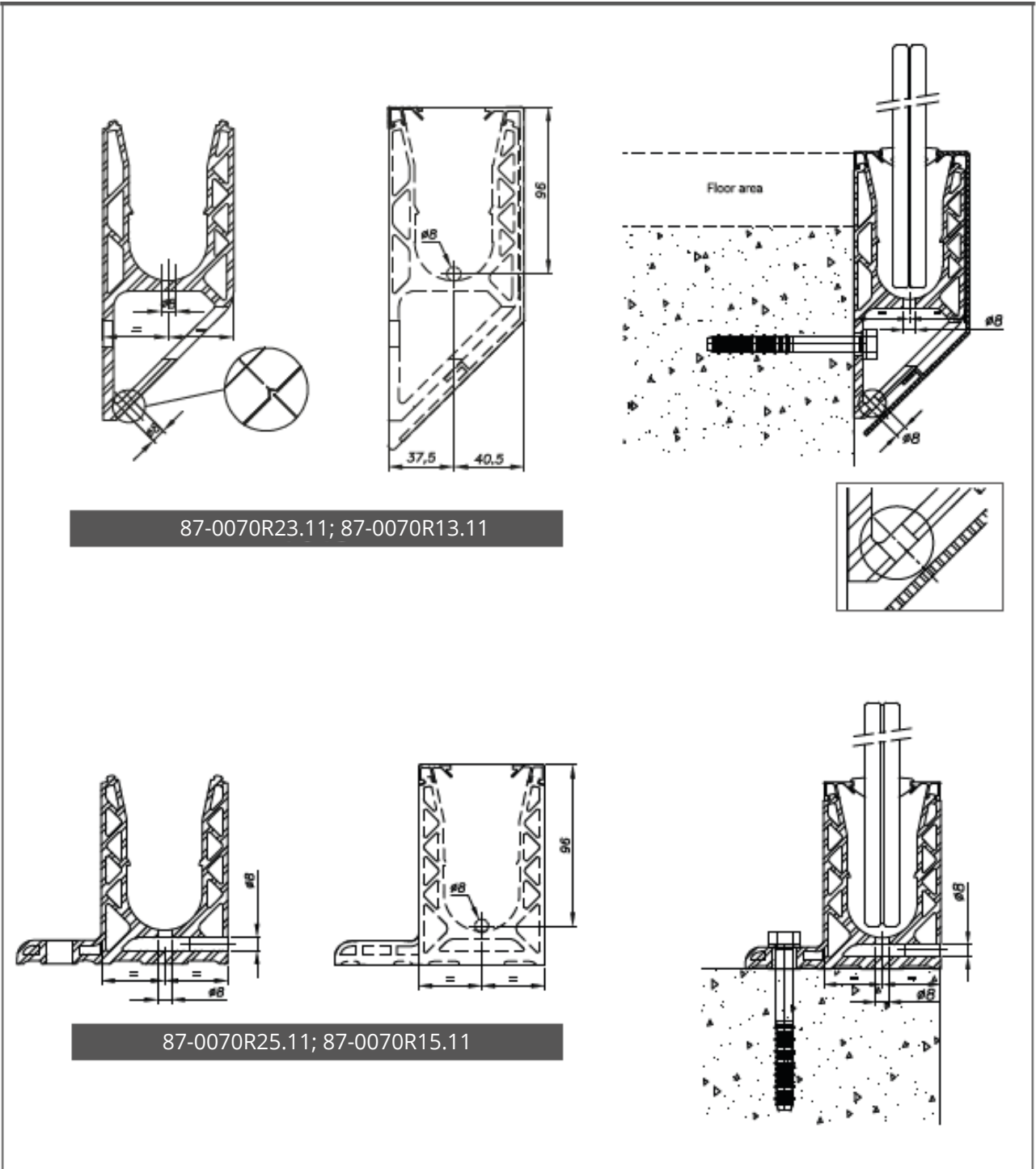
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HOW TO MAKE A DRAINAGE



HOW TO MAKE A DRAINAGE



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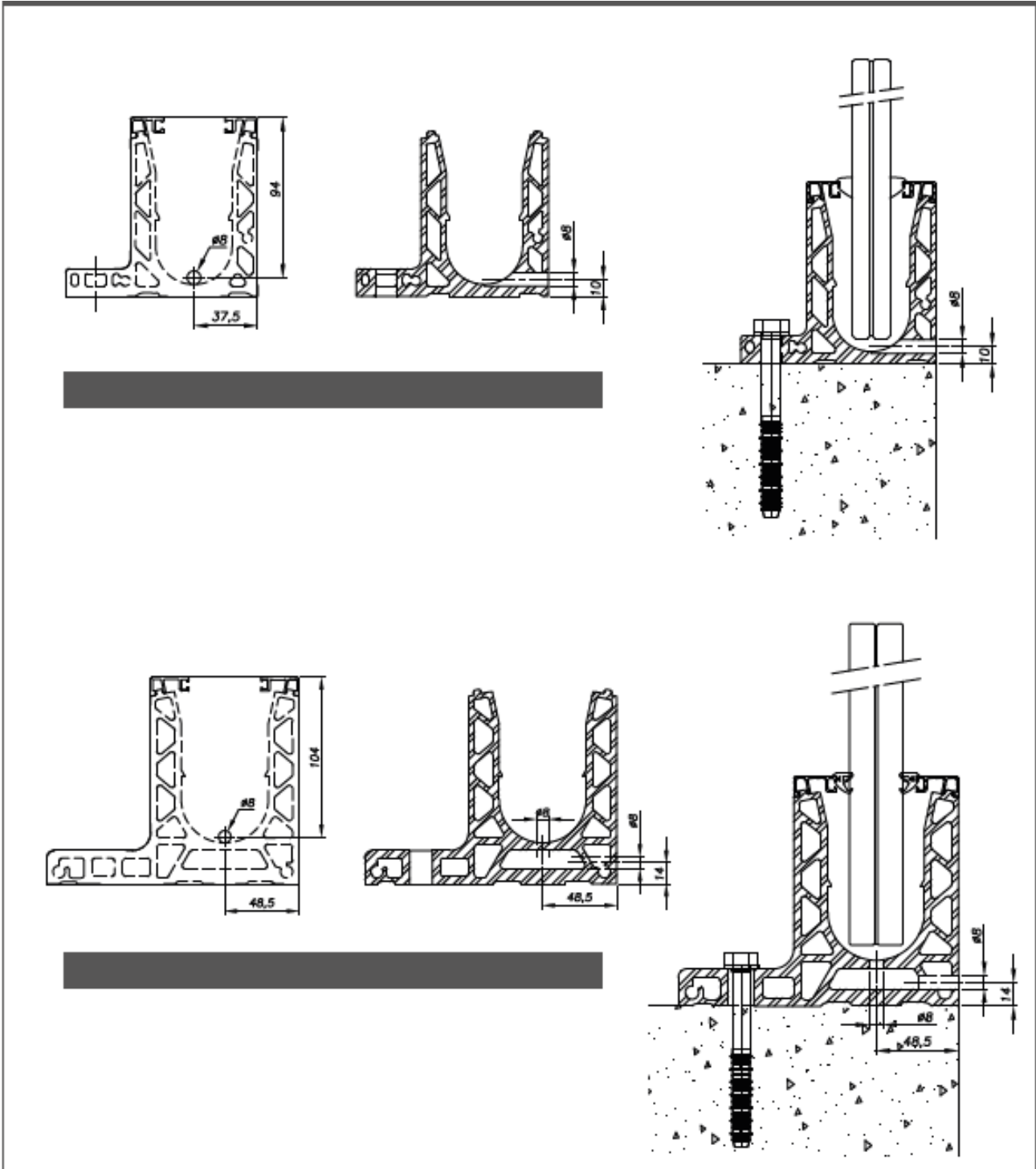
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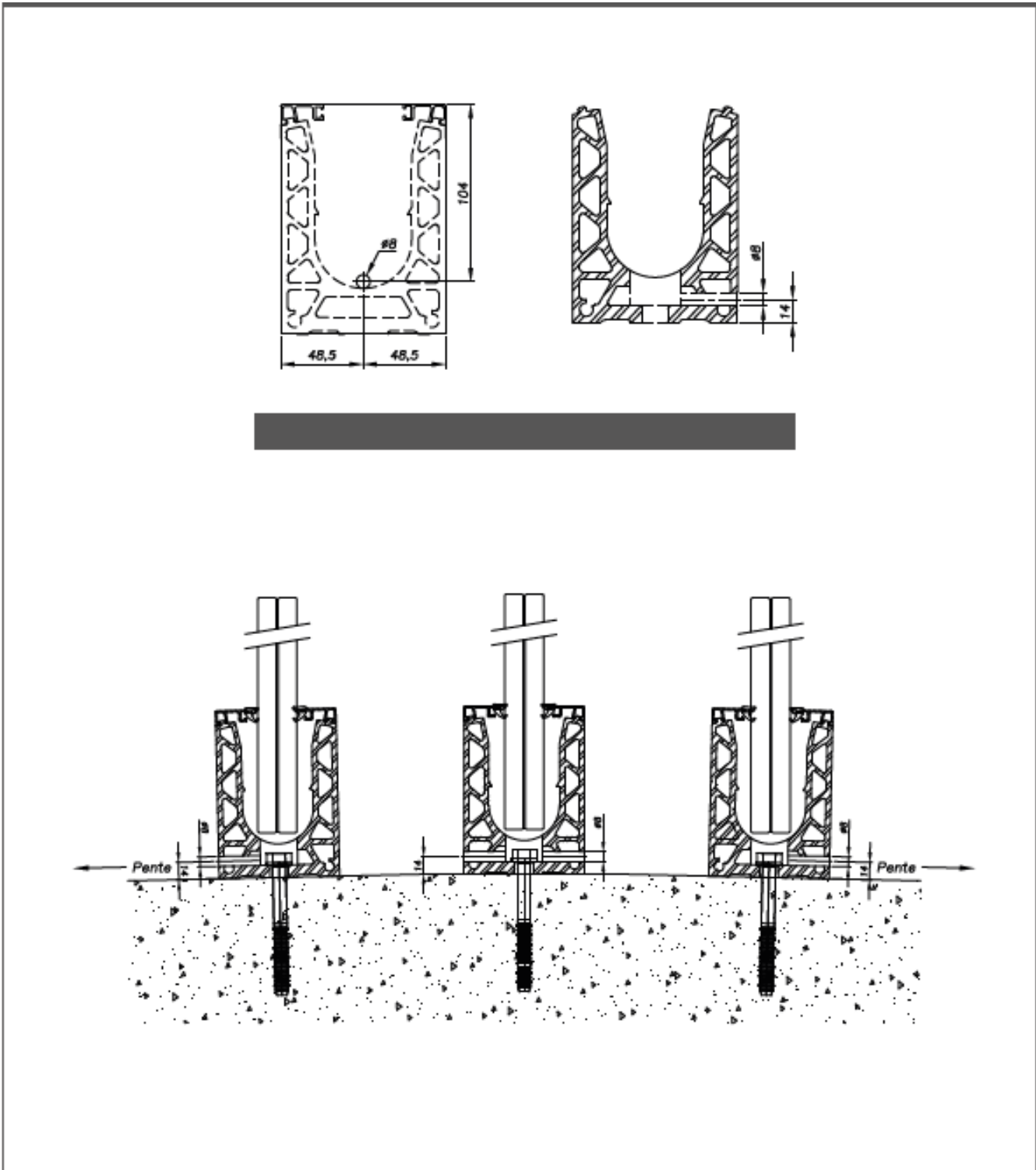
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RAIL AND CLADDING EXPANTION INFORMATION



Expansion is taken into account to ensure that the rails and claddings are held securely in place. The building's expansion gasket must be respected in the balustrade assembly.

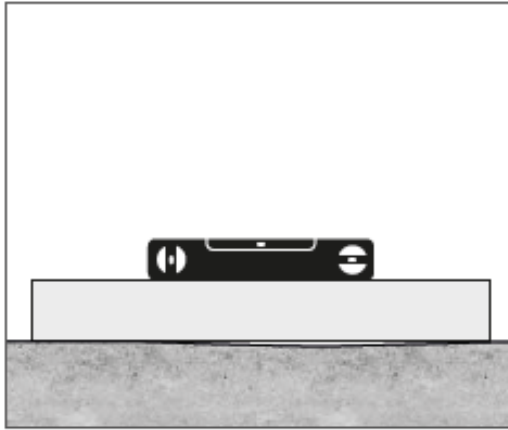
During the balustrade assembly, **you must consider the coefficient of thermal expansion.**

What does it refer?

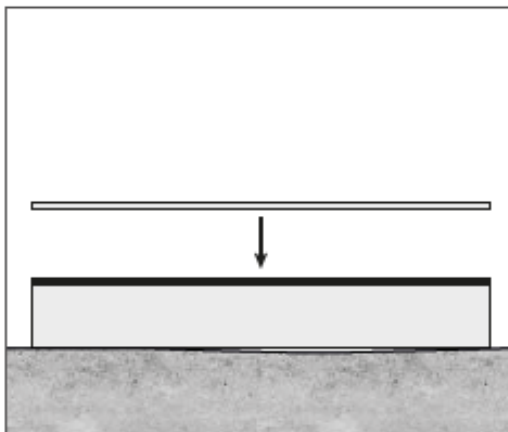
The coefficient of thermal expansion is the expansion at constant pressure of the railing caused by its heating or cooling.

ALUMINUM						
2 500mm		Maximum profile temperature				
Profile temperature during assembly		40°C / 104°F	50°C / 122°F	60°C / 140°F	70°C / 158°F	80°C / 176°F
	-20°C / -4°F	4mm	4mm	5mm	5mm	6mm
	-10°C / -14°F	3mm	4mm	4mm	5mm	5mm
	0°C / 32°F	3mm	3mm	4mm	4mm	5mm
	10°C / 50°F	2mm	3mm	3mm	4mm	4mm
	20°C / 68°F	1mm	2mm	3mm	3mm	4mm
	30°C / 86°F	1mm	1mm	2mm	3mm	3mm
5 000mm		Maximum profile temperature				
Profile temperature during assembly		40°C / 104°F	50°C / 122°F	60°C / 140°F	70°C / 158°F	80°C / 176°F
	-20°C / -4°F	7mm	8mm	9mm	11mm	12mm
	-10°C / -14°F	6mm	7mm	8mm	9mm	11mm
	0°C / 32°F	5mm	6mm	7mm	8mm	9mm
	10°C / 50°F	4mm	5mm	6mm	7mm	8mm
	20°C / 68°F	3mm	4mm	5mm	6mm	7mm
	30°C / 86°F	1mm	3mm	4mm	5mm	6mm

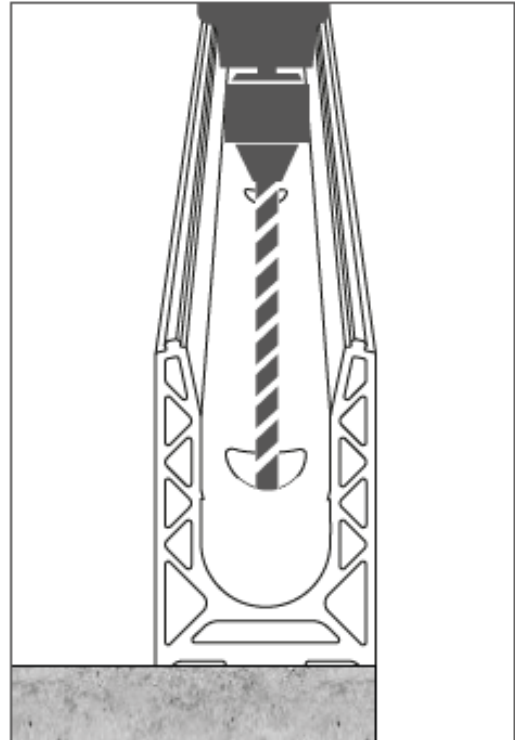
A RAIL FIXING



1 - Check the flatness and conformity of the support with a ruler.



2 - Leveling: it is possible to use the closing cover 0070CAPOT221, for ease of use.



3 - Drill the support with a tool adapted to it.

INFORMATIONS

Possible supports: concrete, wood, metal, others... .

The support must be able to support the loads induced by the balustrade.

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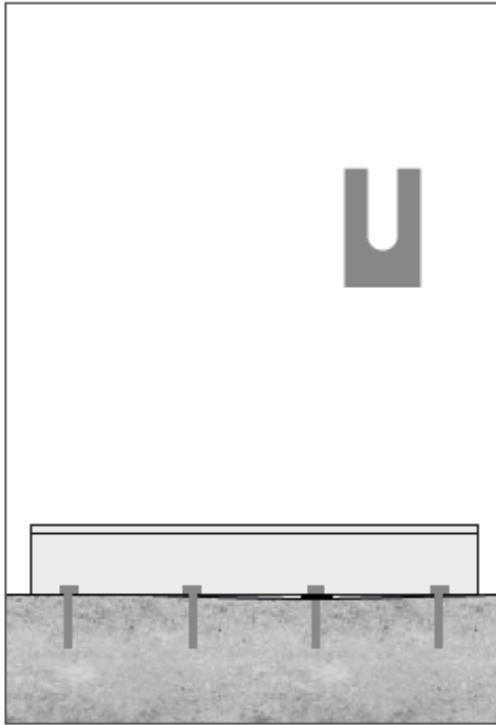
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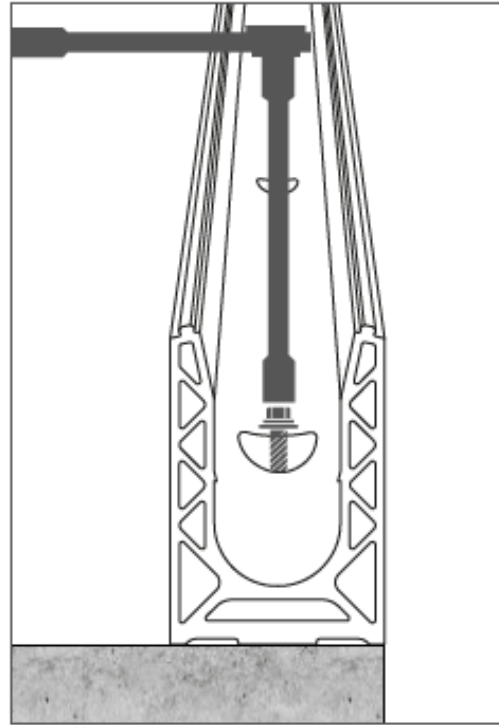
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A RAIL FIXING



4 - If the support is uneven, level the profile by adding our SADEV wedge set.

These wedges must be placed at the level of the fasteners (it is possible to put several of them).



5 - Adjust and fix the rail with the appropriate wrench to the fixing pins.

Respect the tightening torque and the mounting recommendations recommended by the manufacturer.

INFORMATIONS

Leveling shims : for floor mounting or lateral mounting



CAUTION:

Be sure to take into account the expansion gaps between the OSF profiles and the support.

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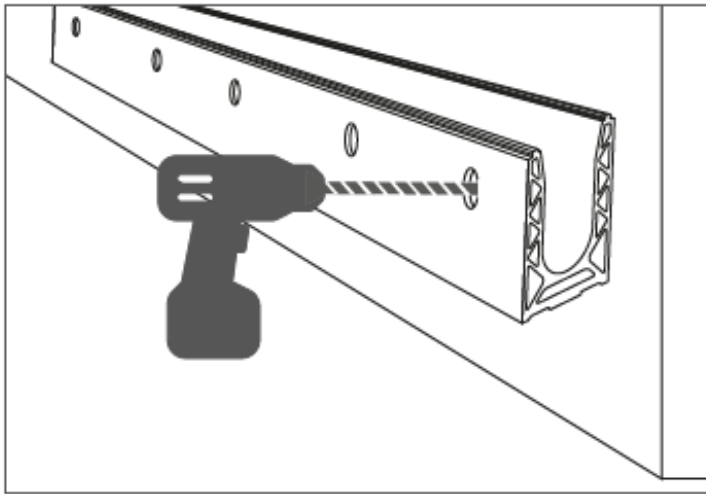
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A RAIL FIXING

LATERAL MOUNTING

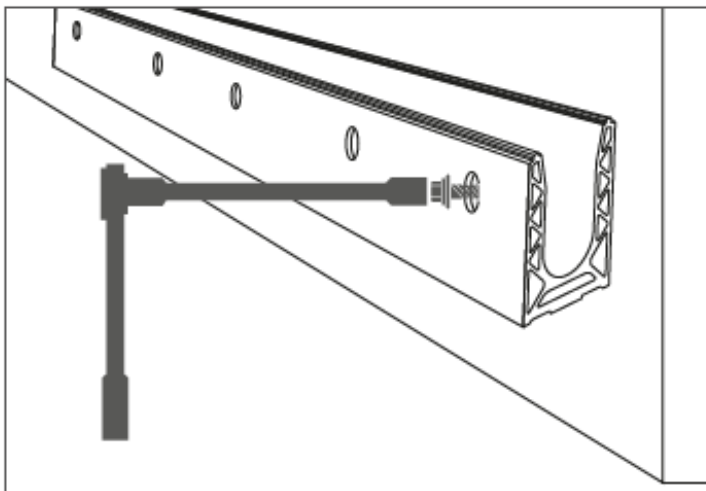


CAUTION: Be sure to take into account the expansion gaps between the OSF profiles and the support.



- 1 - Drill the support with a tool adapted to it.
- 2 - If the support is irregular, level the profile by adding our SADEV wedge set.

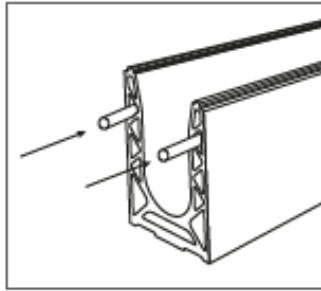
These wedges must be placed at the level of the fasteners (it is possible to put several of them).



- 3 - Adjust and fix the rail with the appropriate wrench to the fixing pins.

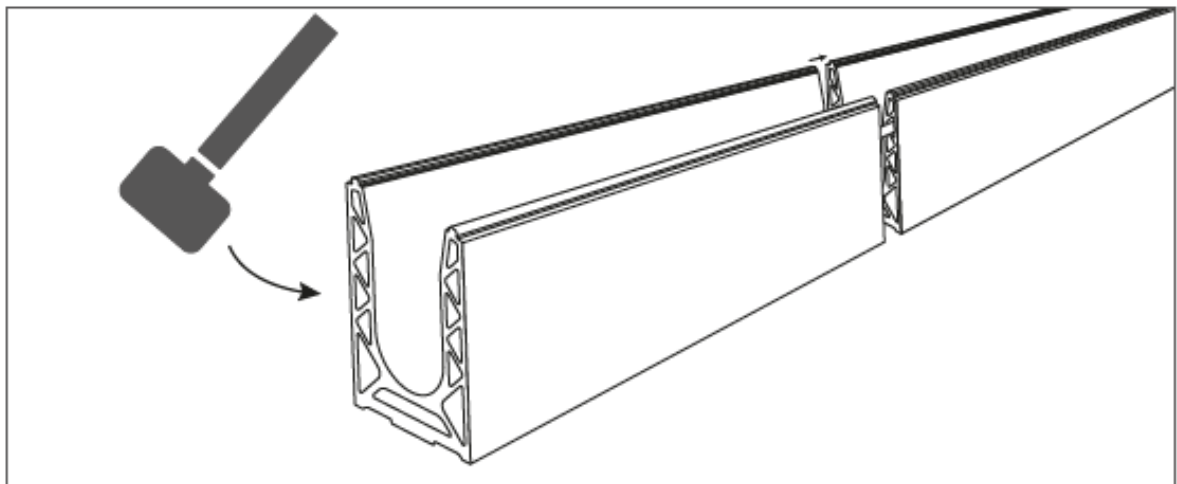
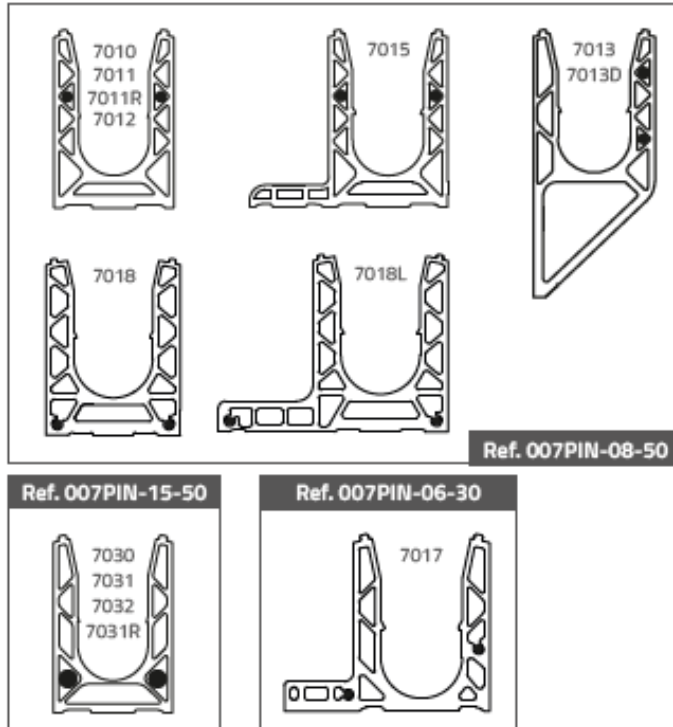
Respect the tightening torque and the mounting recommendations recommended by the manufacturer.

B PROFILE CONNECTION

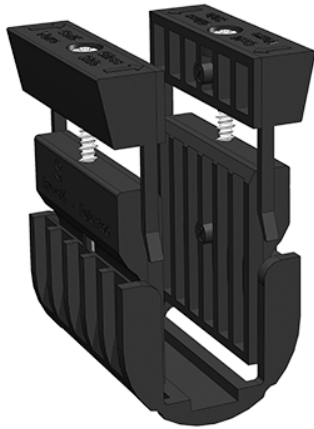


1 - Fit 2 SADEV pins connector in the rail section holes.

Location of spring pins



2 - Connect the rails together by using a mallet.



ASSEMBLY GUIDE


DOUBLE SIDE WEDGE




VIDÉO DE POSE

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Product description


Composition of a box




**Intermediate wedge
+ low wedge**
10 copies



Screw
20 copies



High wedge
20 copies



Wedge
10 copies

Colors of the old wedges	Product Code	Glass composition	Glazing thickness [min.; max.]
BLUE	87-0070CALE12	12-6.6	11.7 > 13.3
GREY	87-0070CALE15	15	14.5 > 15.5
WHITE	87-0070CALE08	8.8	16.2 > 18.2
RED	87-0070CALE19	19	18.0 > 20.3
GREEN	87-0070CALE10	10.10	20.4 > 22.2
YELLOW	87-0070CALE26	12.12	24.2 > 25.9

IMPORTANT



Control that the glass thickness is compatible with the wedges before installing it in the rail.


GUIDELINES

The balustrade assembly must comply with these assembly instructions, as well as with the usual safety and usage precautions.



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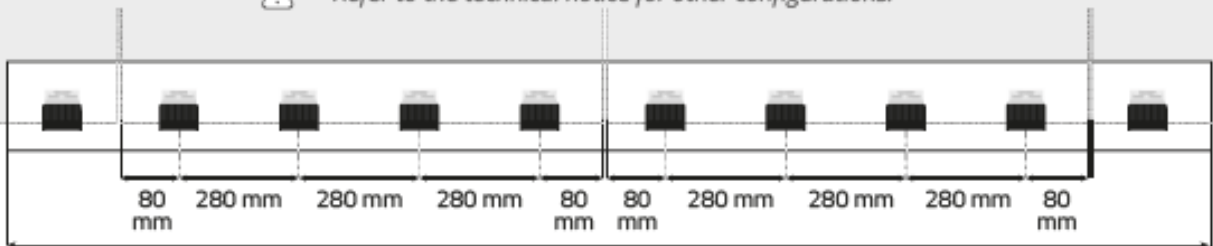
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C WEDGES ASSEMBLY

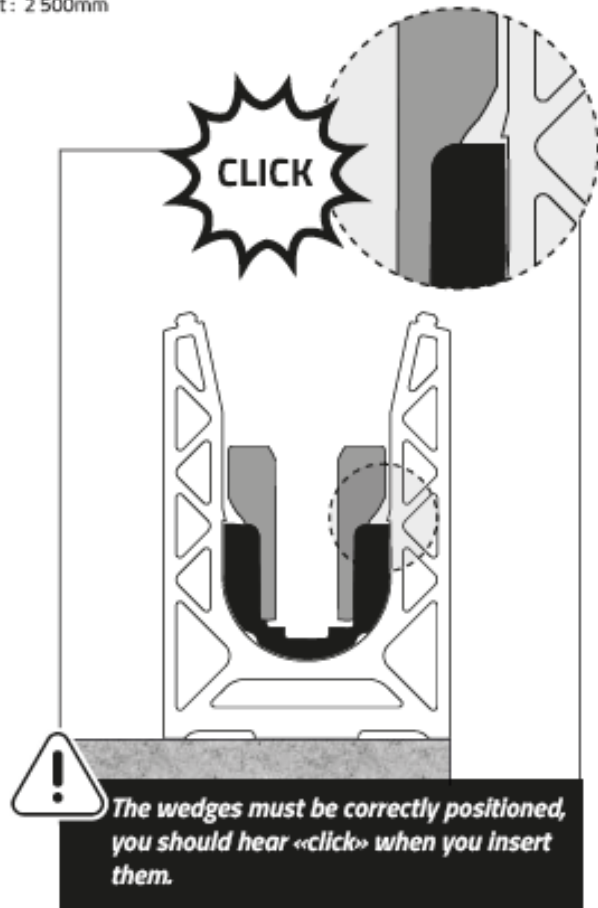
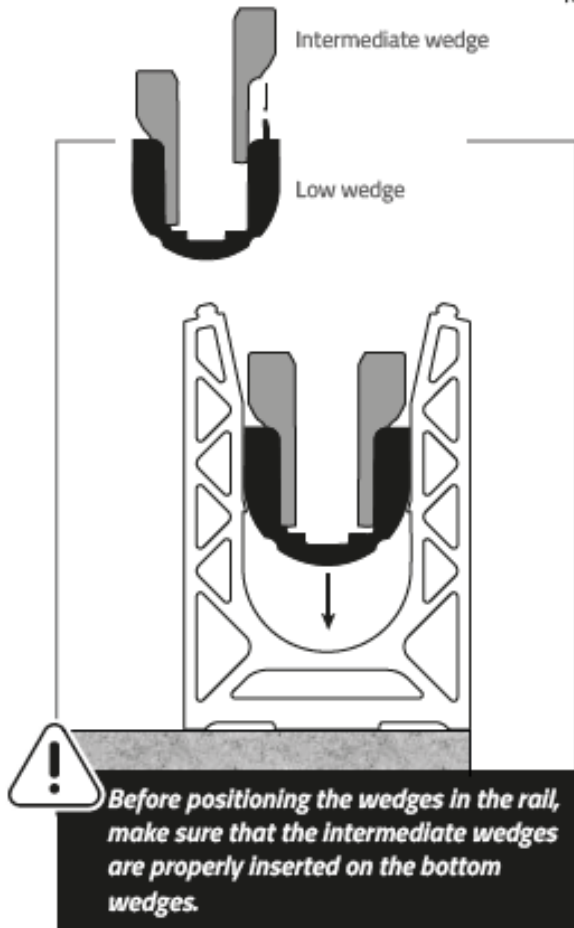
Standard configuration for a 2.5 meter rail: 10 wedges (1 box)

Example: 3 wedges / linear meter even when the width of the glass is < 1 meter.

⚠ Refer to the technical notice for other configurations.



Rail length : 2 500mm



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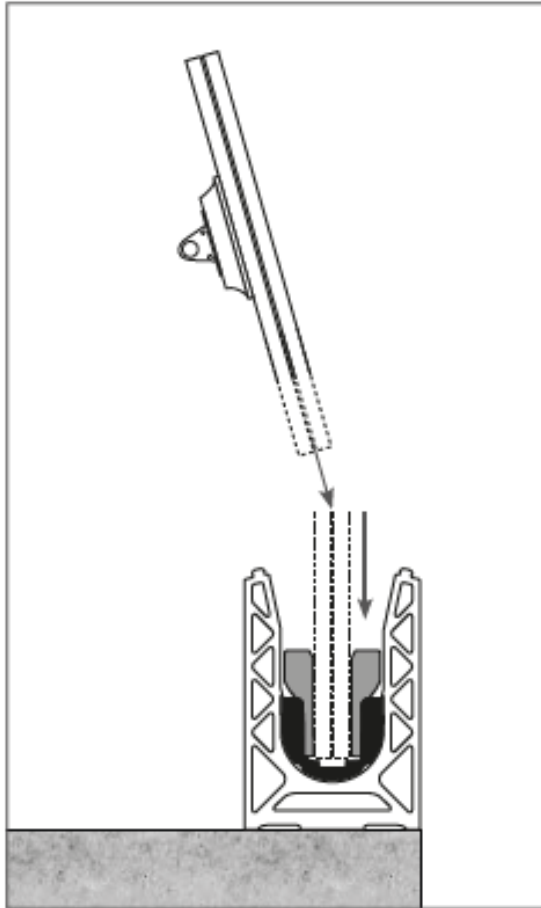
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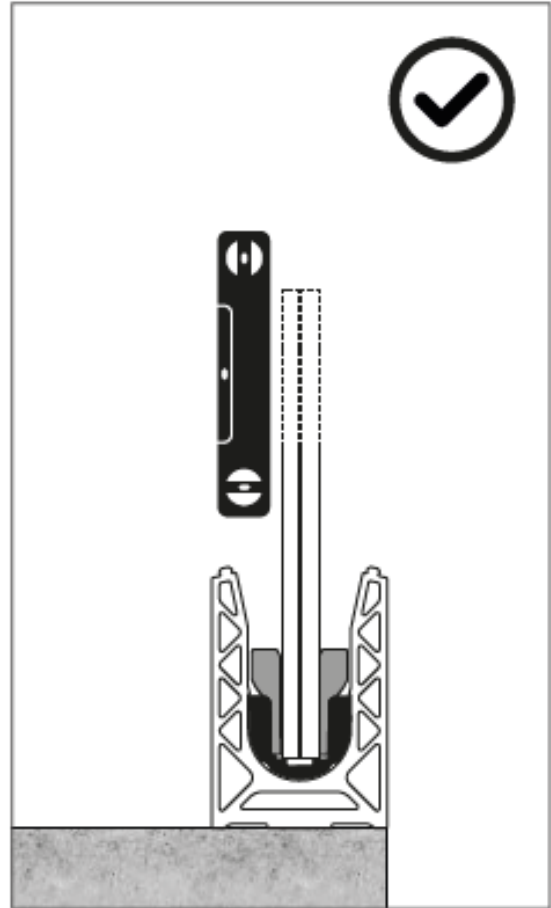
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D GLASS INSTALLATION AND ADJUSTMENT



1 - Lift the glass inside the wedges.



2 - Level the glass before adding the high wedge.

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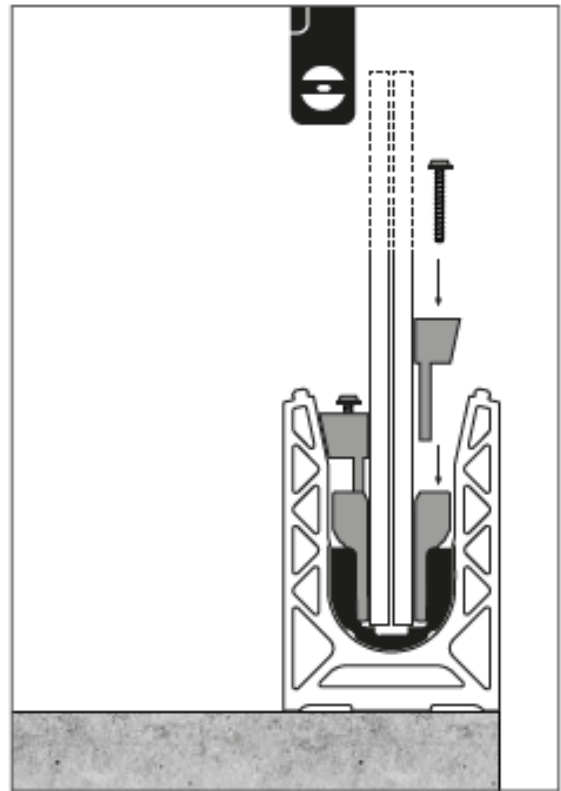
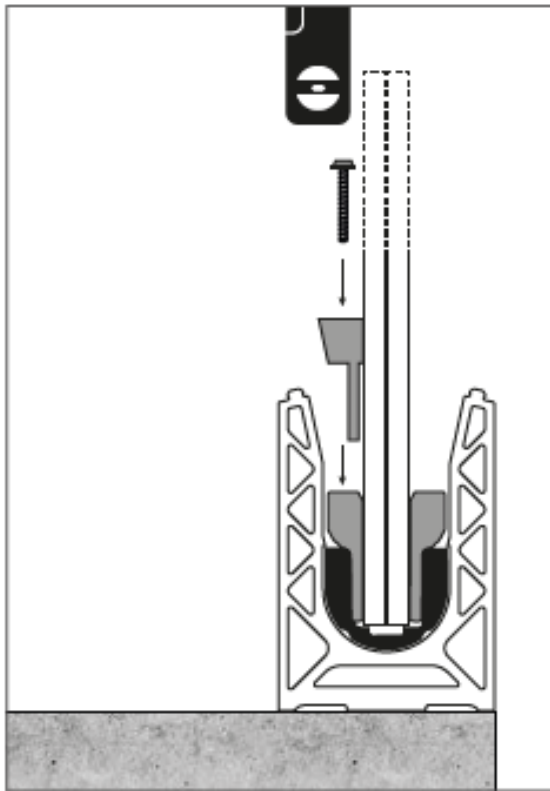
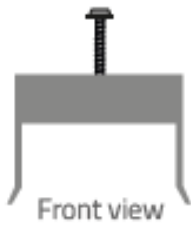
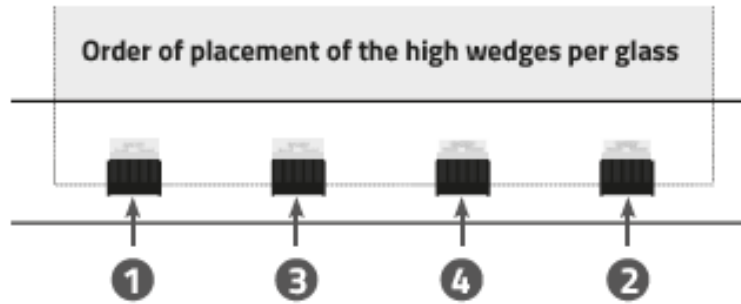
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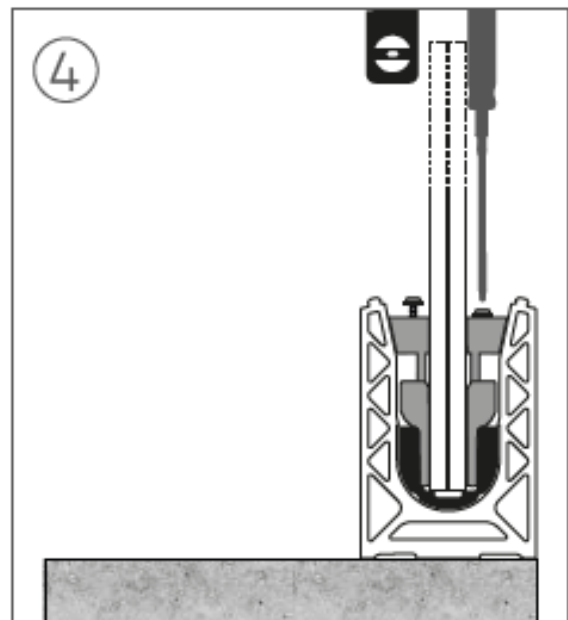
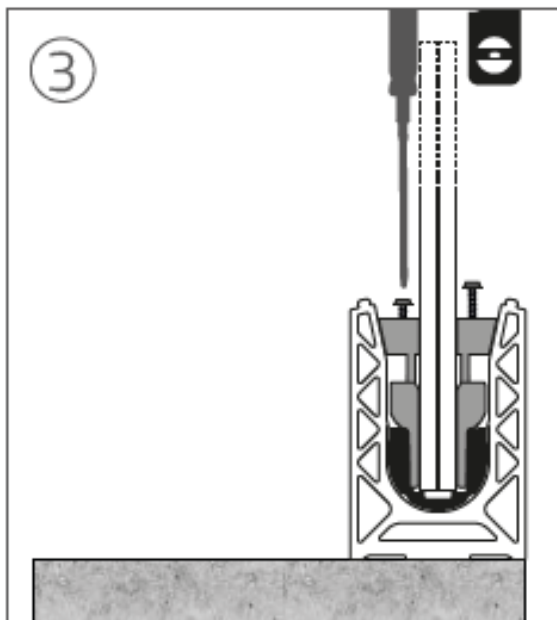
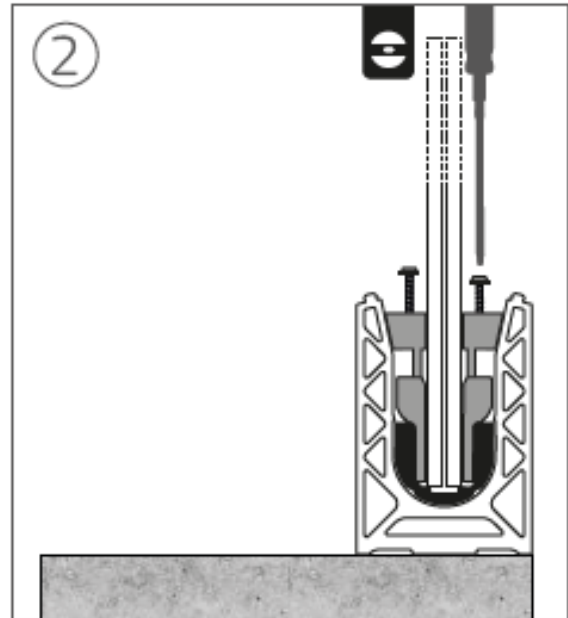
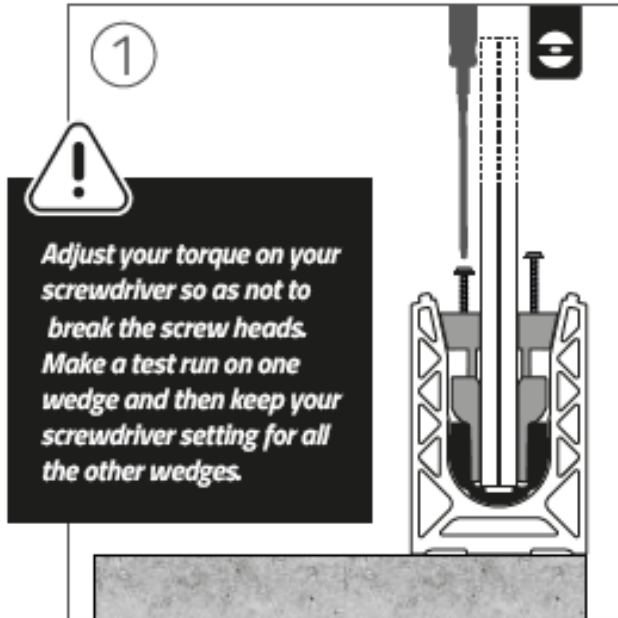
F INSTALLATION OF HIGH WEDGES



1 - Insert the high wedge while maintaining the level of the glass

G WEDGES TIGHTENING

Use the torque screwdriver for torque control: 2 Nm



2 - Screw on each side of the glass as long as you do not change the level of the glass.

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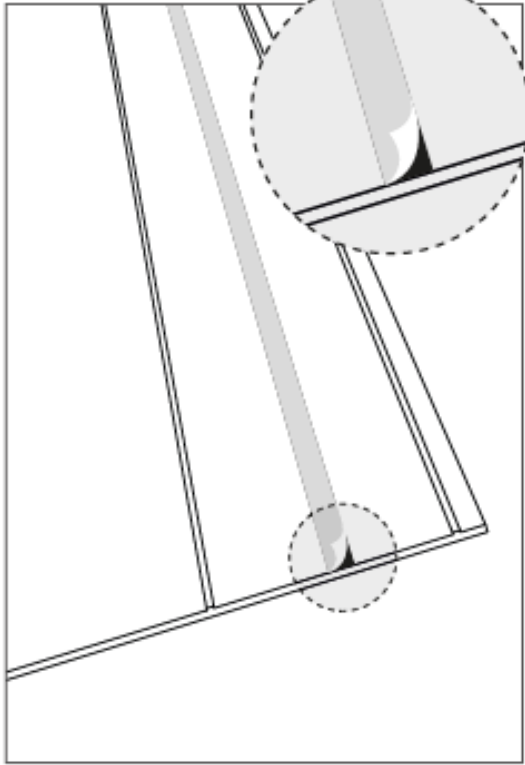
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H INSTALLATION OF CLADDING

Floor mounting



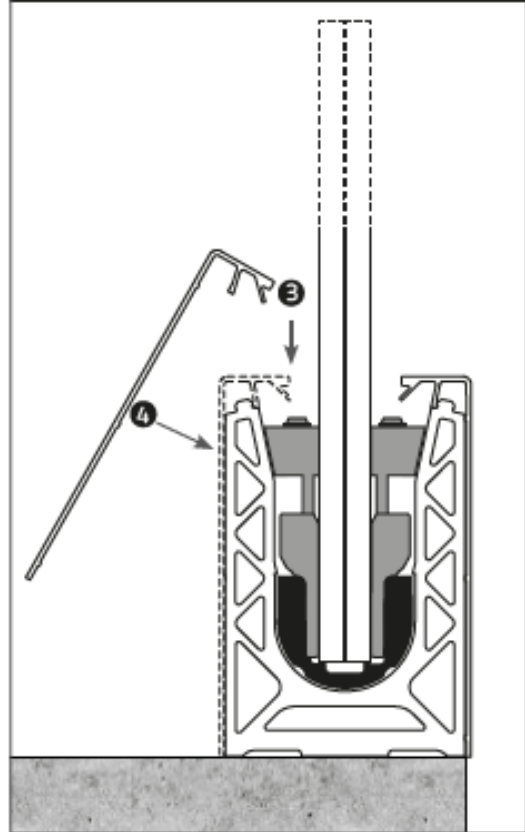
- 1 - Cleaning the rail with the Sadev cleaning set. Ref. : 7OUT-KITNET before the installation of the accessible side cladding
- 2 - Remove the adhesive protection.



*The adhesive application at below 10°C is not recommended.
It is advisable to align the junctions of the cladding with those of the rails.*



CAUTION:
*Be sure to take into account the expansion gaps between the OSF profiles and the support.
MORE INFORMATION ON PAGE 9.*



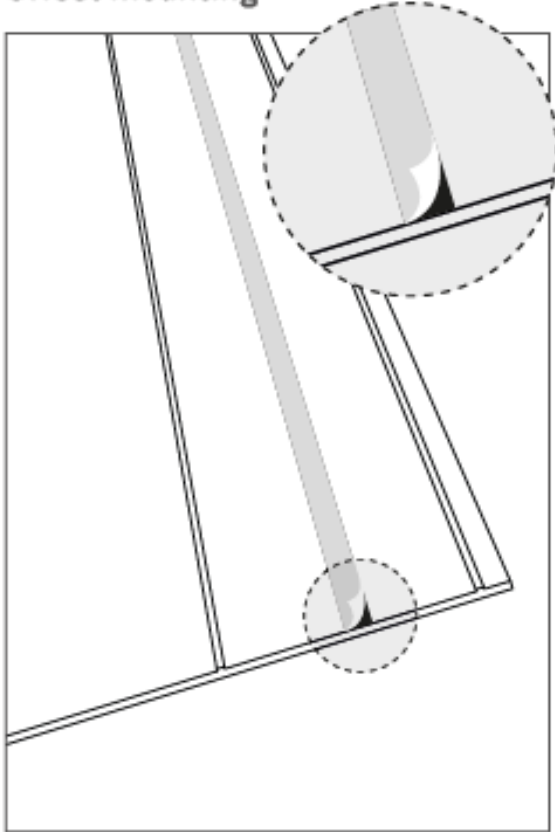
- 3 - Clip the top of the cladding.
- 4 - Press the cladding on the rail.

Other cladding configuration possible:



H INSTALLATION OF CLADDING

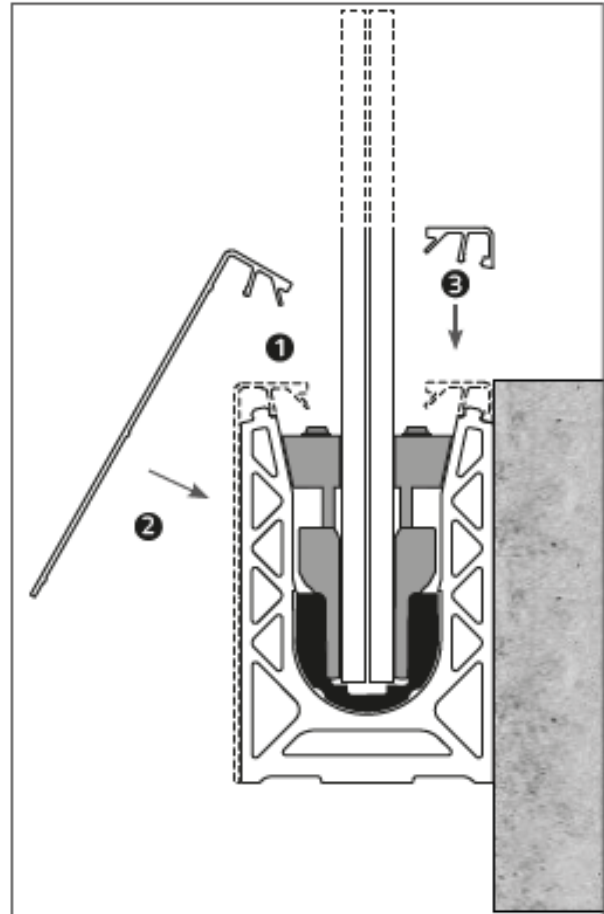
Offset mounting



- 1 - Cleaning the rail with the Sadev cleaning set. Ref. : 7OUT-KITNET before the installation of the accessible side cladding
- 2 - Remove the adhesive protection.



CAUTION:
Be sure to take into account the expansion gaps between the OSF profiles and the support.



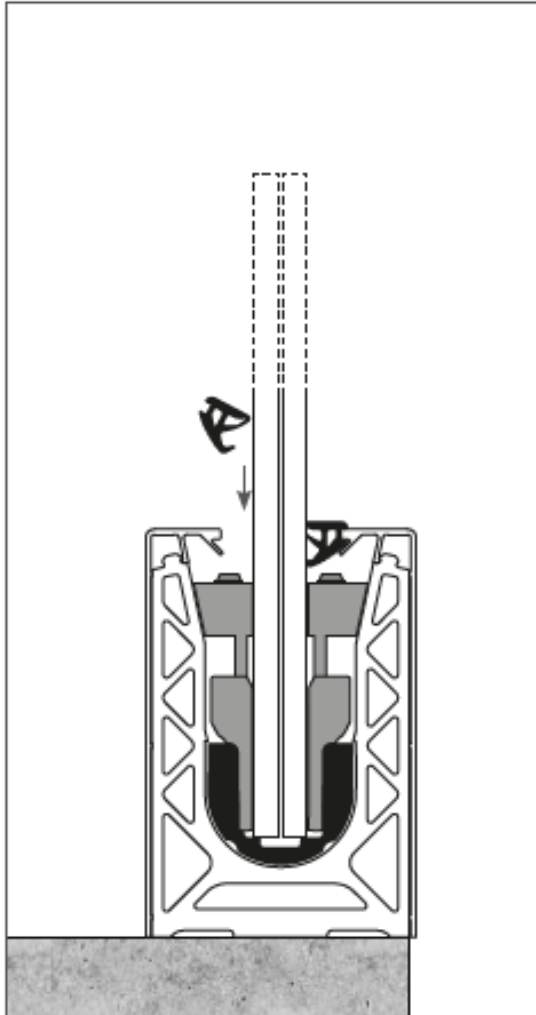
High cladding

- 1 - Clip the top of the cladding.
- 2 - Press the cladding on the rail.

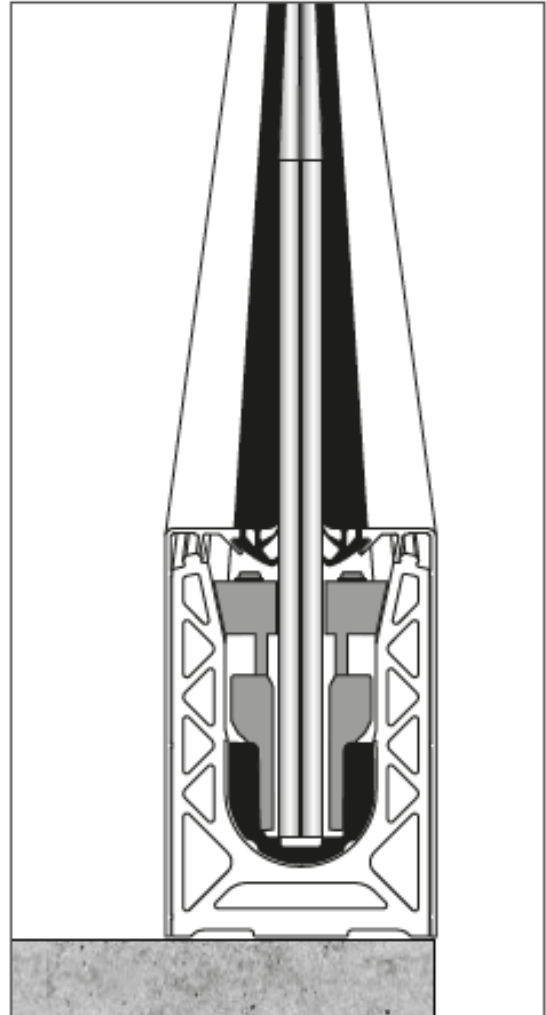
Small cladding

- 3 - Clip the small cladding on the side of the slab for slab nose applications (007011 - 007013).

1 PRESS-IN GASKET ASSEMBLY



1 - Add the press-in gasket between the cladding and the glass.



2 - Do not stretch the gasket by clipping it.



The gasket must be correctly installed along the entire length of the cladding.

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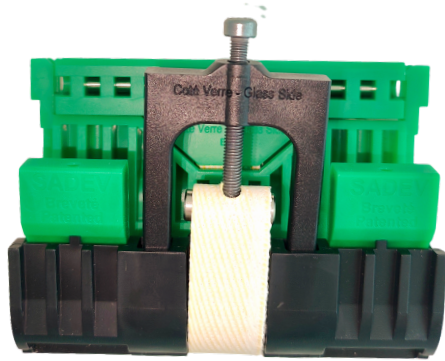
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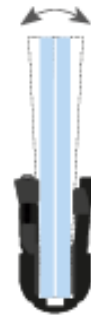
ASSEMBLY GUIDE

ONE SIDE 2.0 WEDGE



ASSEMBLY
GUIDE VIDEO

+ or -
15 mm



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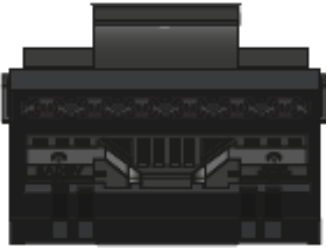
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Product description


Composition of a box



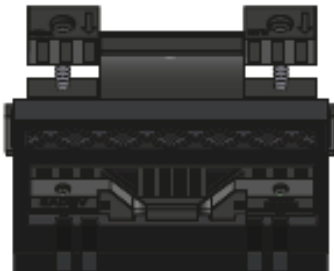
Wedge
8 copies



Screw
16 copies



High wedge
8 copies



Complete wedge

NEW : Our wedges are now black, the number inside each wedge corresponds to a thickness of glass.

Wedge Colour / Product Code	Glass composition	Glazing thickness [min.; max.]
Black - 87-0070CALE1S06	6.6	12.4 > 14.6
Green - 87-0070CALE1S08	8.8	16.2 > 17.6
White - 87-0070CALE1S10	10.10	20.3 > 21.9
	12.12	24.2 > 27
	15.15	30.5 > 33.4

IMPORTANT



Control that the glass thickness is compatible with the wedges before installing it in the rail.

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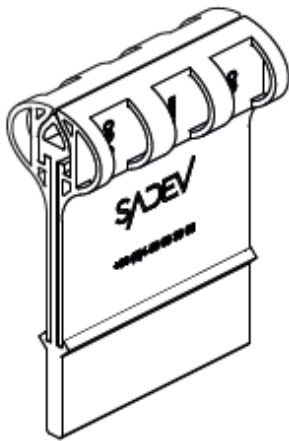
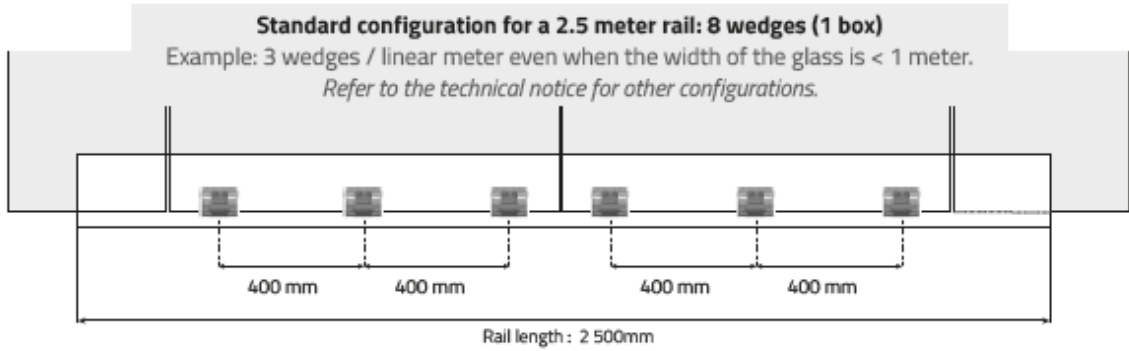
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C WEDGES ASSEMBLY

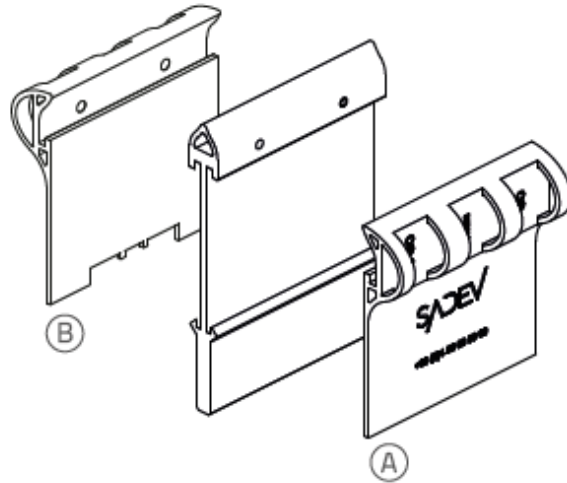


SADEV assembly & disassembly set

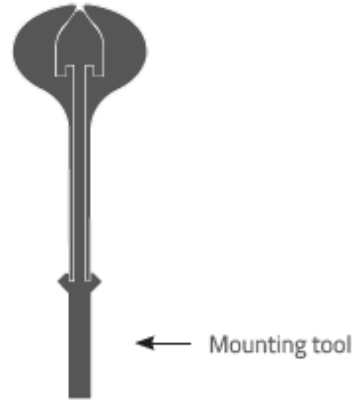
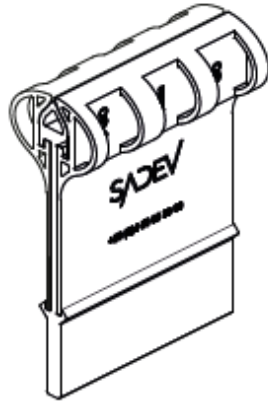
This set consists of 3 parts:
 wedge insertion tool

(A) (B) : tools for removing the wedge

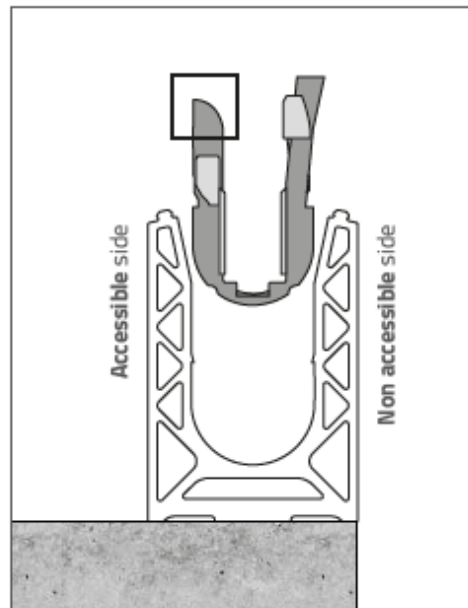
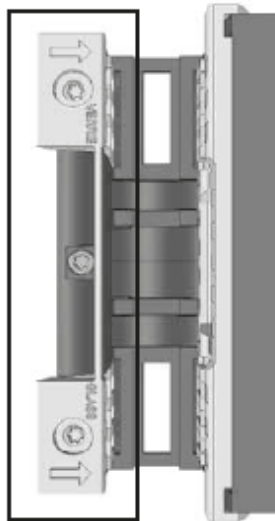
The 3 parts fit together to form a single tool.



C WEDGES ASSEMBLY

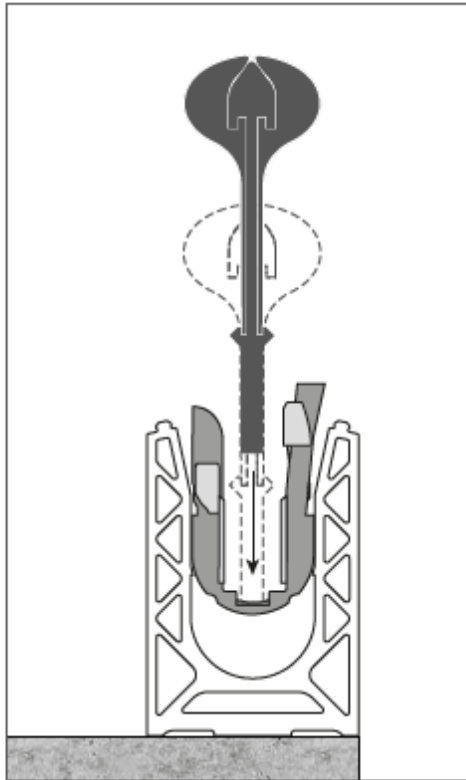


The adjustable part of the wedge must be on the **accessible side**.

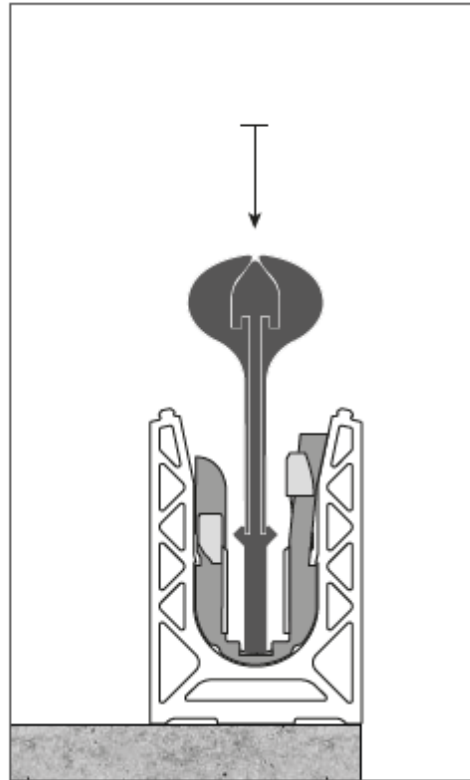


- 1 - Clean the rail.
- 2 - Install the wedge in the rail.

C WEDGES ASSEMBLY



3 - Insert the tool in the bottom of the wedge.



4 - Apply pressure on the tool to insert the wedge into the rail.



The wedges must be correctly positioned, you should hear «click» when you insert them.

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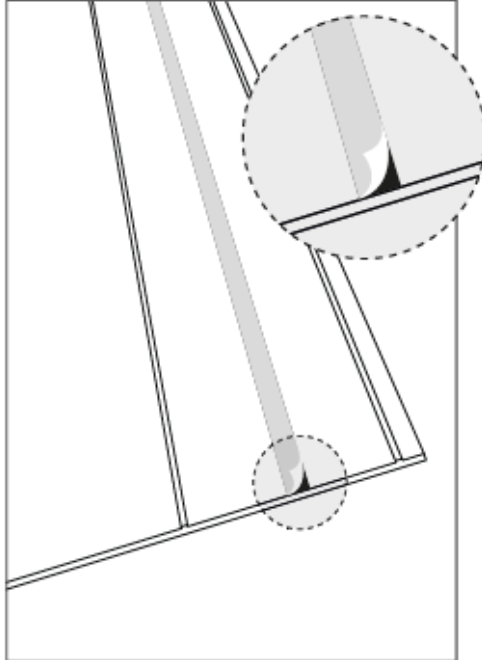
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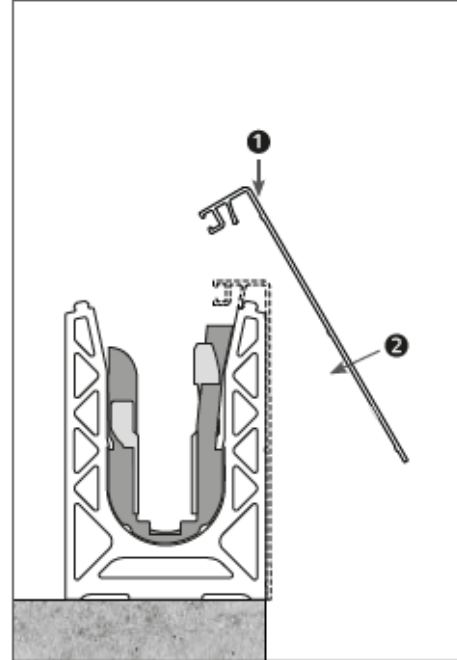
D INSTALLATION OF THE NON-ACCESSIBLE SIDE CLADDING



- 1 - Cleaning the rail before the installation of the non accessible side cladding
- 2 - Remove the protection from the adhesive.



*The adhesive application at below 10°C is not recommended.
It is advisable to align the junctions of the cladding with those of the rails.*



- 1 - Clip the top of the cladding.
- 2 - Place the cladding on the rail.

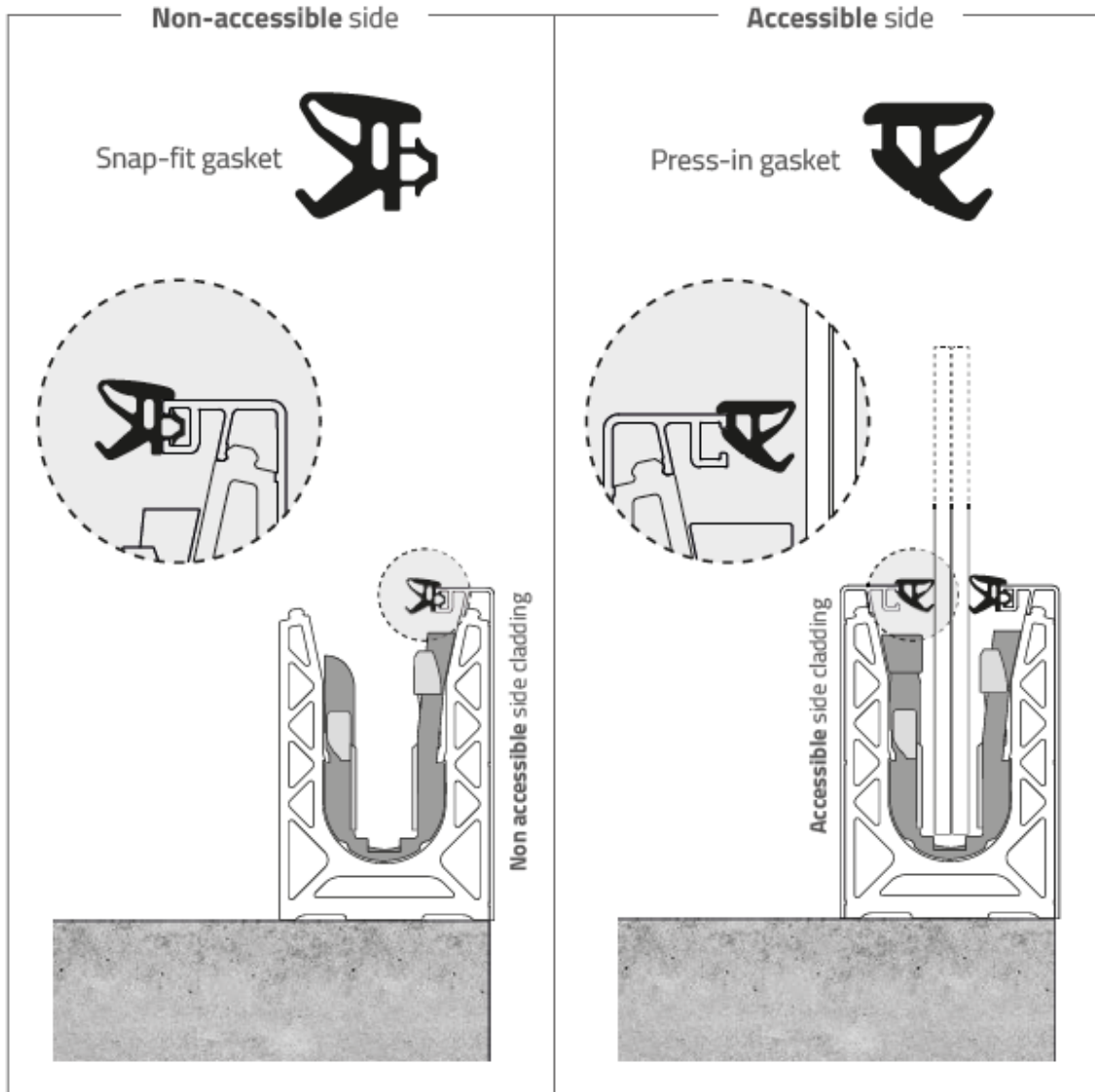


CAUTION:
*Be sure to take into account the expansion gaps between the OSF profiles and the support.
MORE INFORMATION ON PAGE 9.*

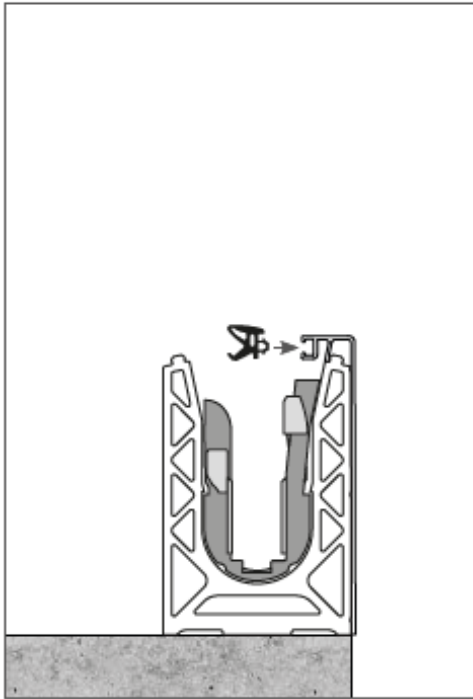
Other cladding configuration possible:



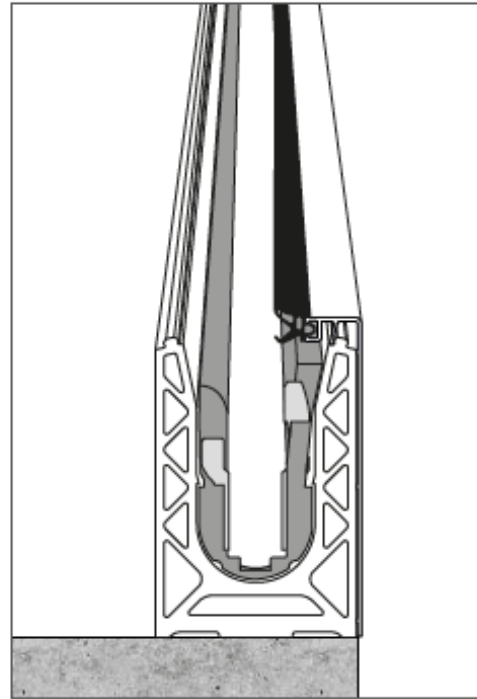
E GASKETS PRESENTATION



F GASKETS ASSEMBLY



1 - Clip the gasket in the provided slot on the whole length.



2 - Do not stretch the gasket by clipping it.

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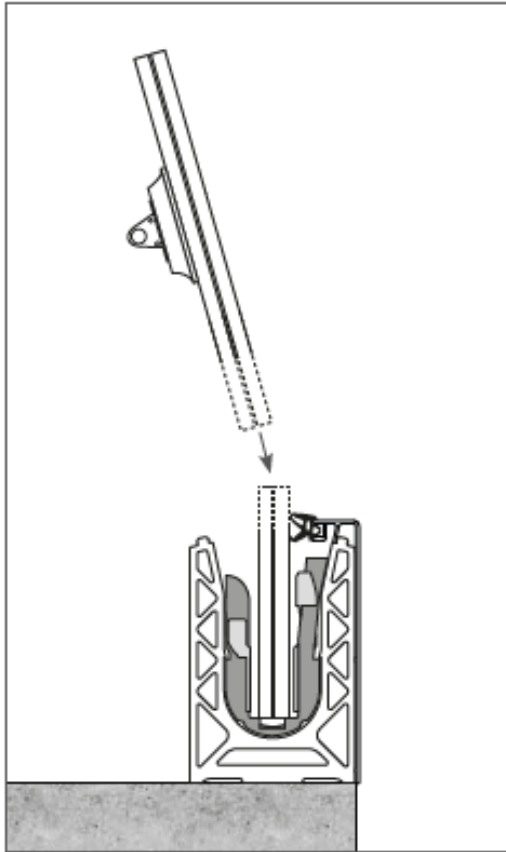
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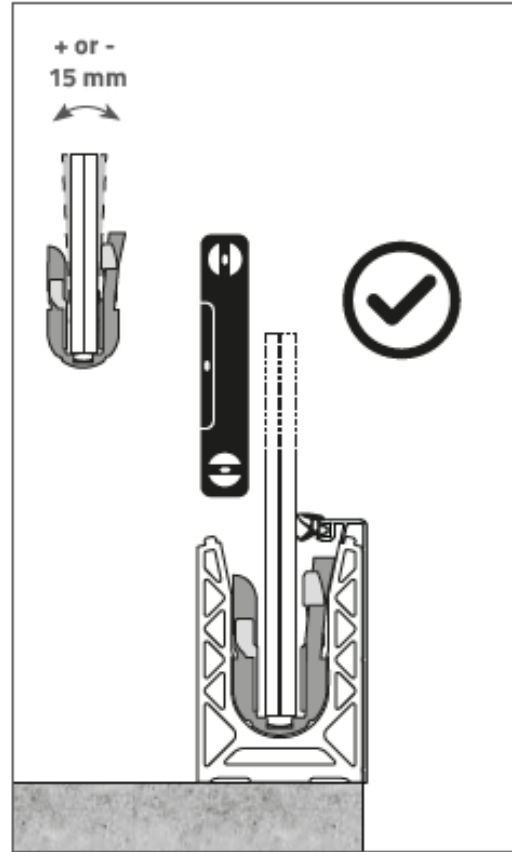
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G GLASS INSTALLATION AND ADJUSTMENT

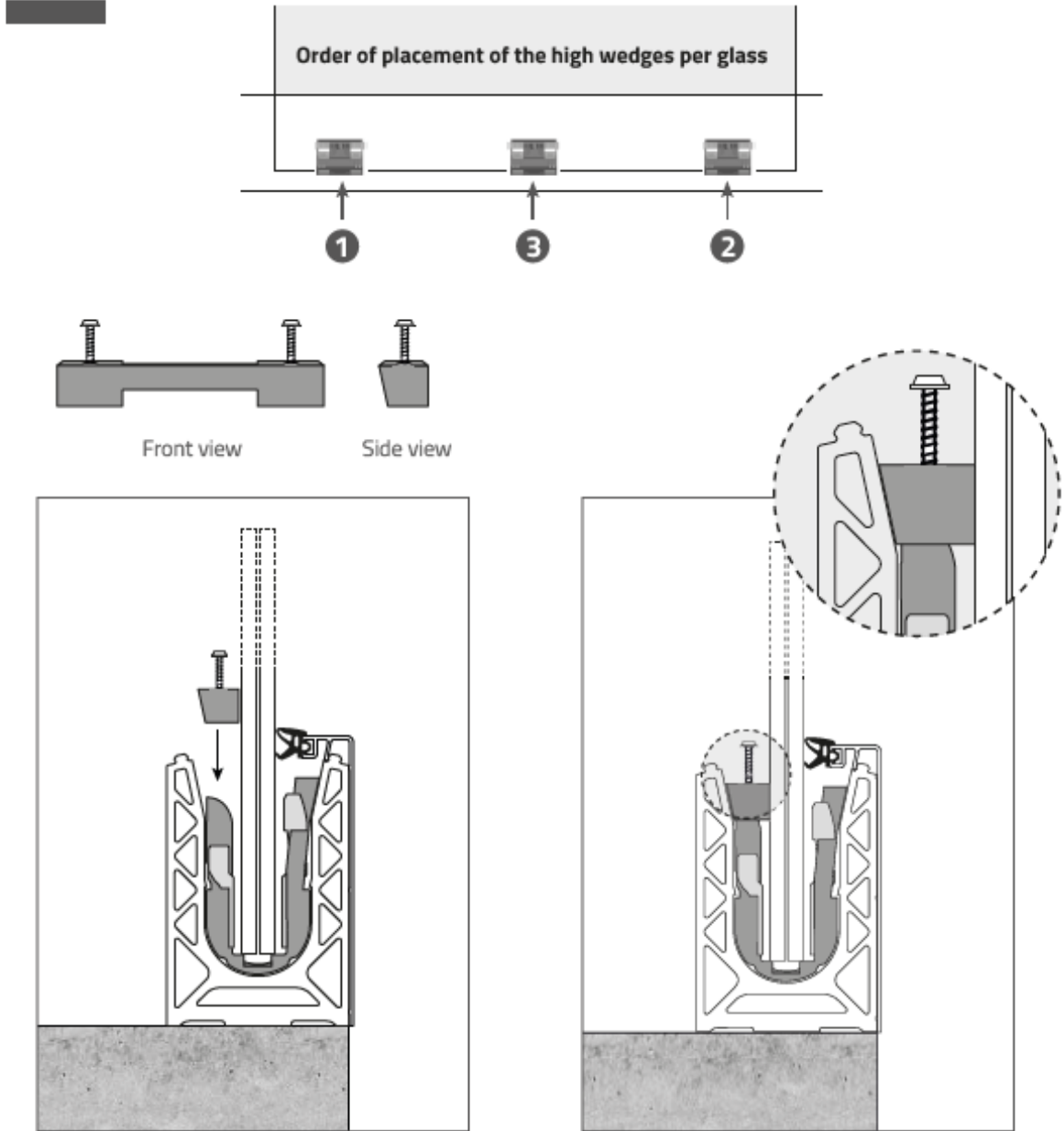


1 - Position the glass inside the wedges.



2 - Level the glass before adding the high wedge.

1 INSTALLATION OF HIGH WEDGES



1 - Insert the high wedge and hold it in place the glass plumb.

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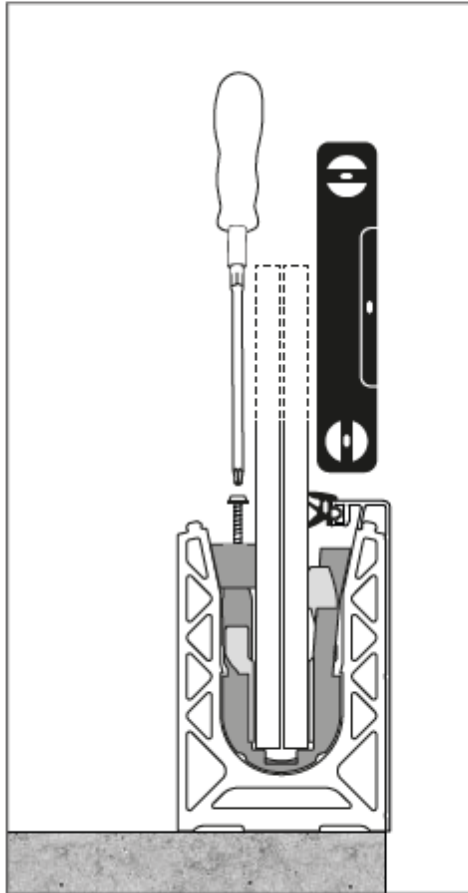
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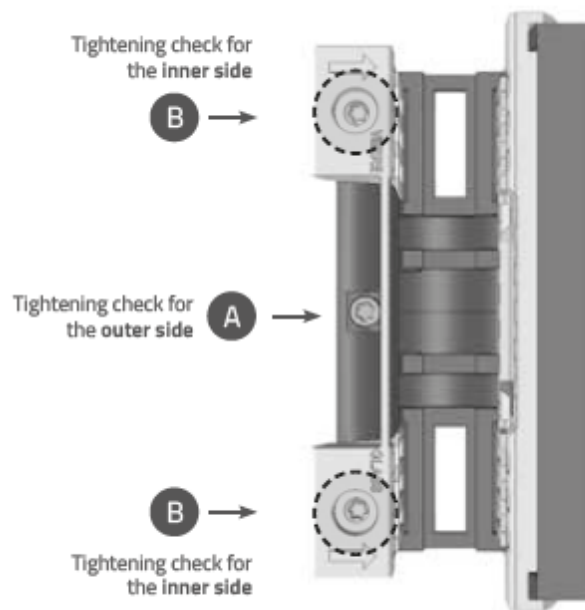
J WEDGES TIGHTENING



1 - Insert the side screws.

Tightening order:

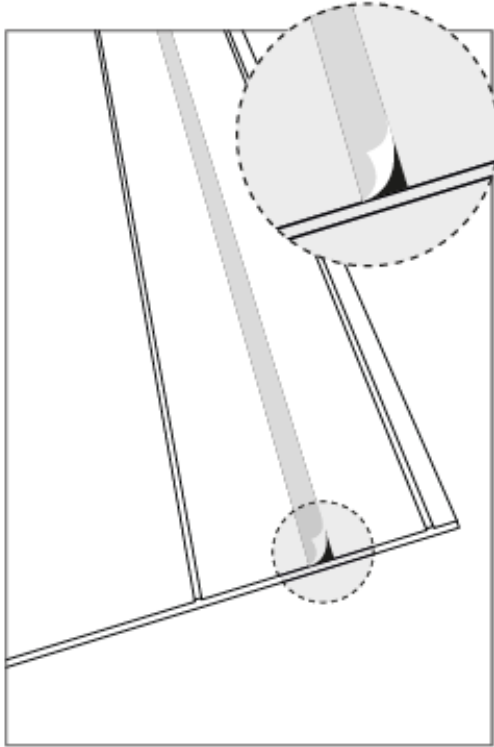
- Tighten the center screw **A** first
- Tighten the side screws **B** second



- 2 - Tighten each screw according to the tightening order above.
- 3 - Evenly balance the tightening of the 3 screws in order to keep the glass in position.

Use the dynamometric screwdriver to control the torque tightening: 2Nm.

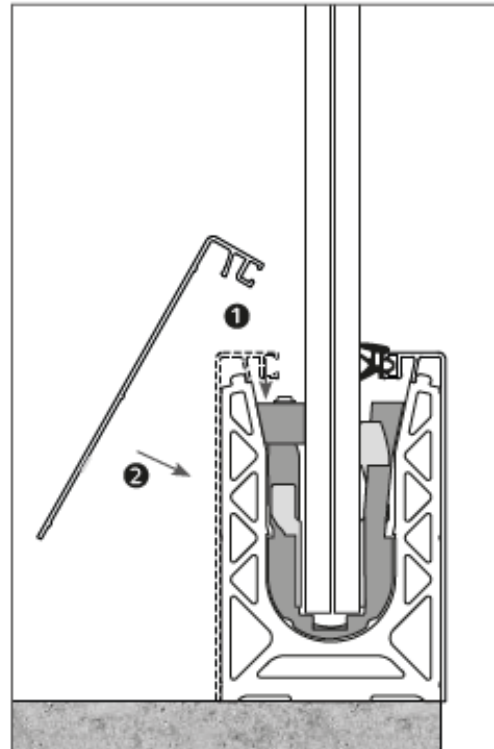
K INSTALLATION OF THE ACCESSIBLE SIDE CLADDING



- 1 - Cleaning the rail before the installation of the accessible side cladding
- 2 - Remove the protection from the adhesive.



The adhesive application at below 10°C is not recommended. It is advisable to align the junctions of the cladding with those of the rails.

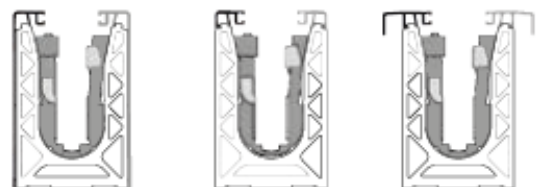


- 1 - Clip the top of the bonnet.
- 2 - Place the cover on the rail.

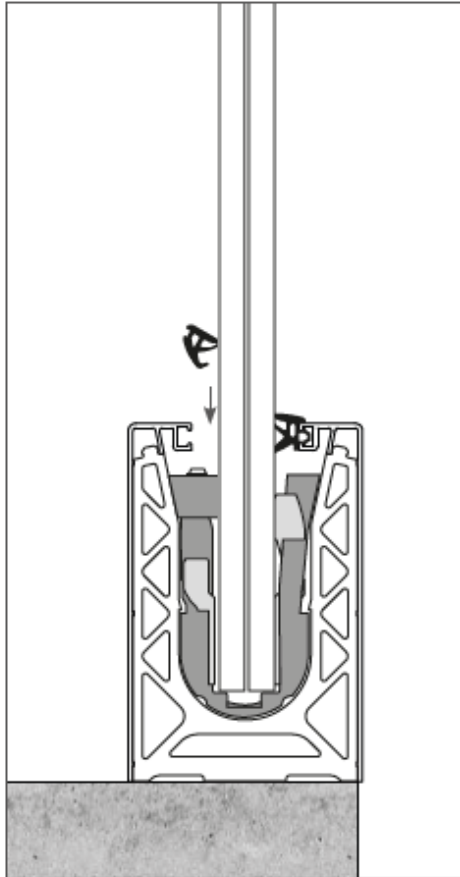


CAUTION:
Be sure to take into account the expansion gaps between the OSF profiles and the support.

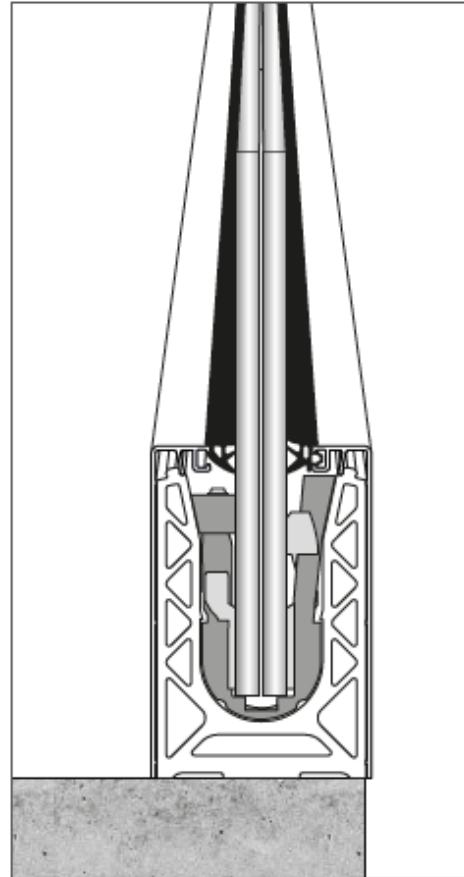
Other cover configuration possible:



L PRESS-IN GASKET ASSEMBLY



1 - Add the press-in gasket between the cladding and the glass.



2 - Do not stretch the gasket by clipping it.

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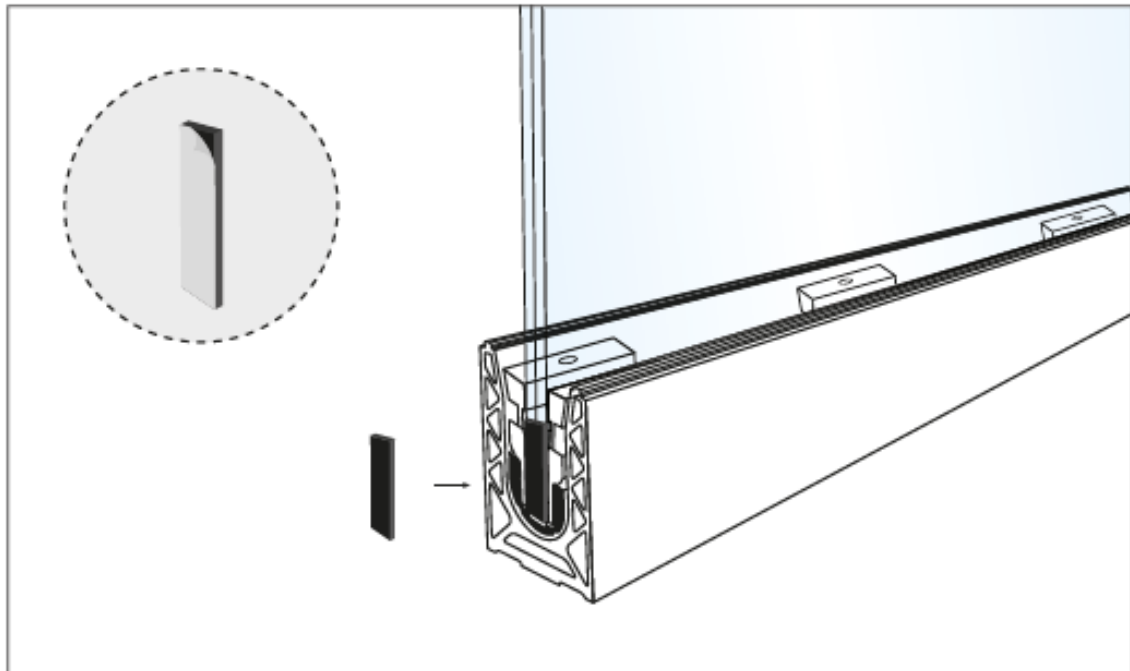
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E GLASS SPACING



1 - Remove the protection from the adhesive. Stick the SADEV spacer on the edge of the glass, on the bottom right-hand corner flush with the glass.

The spacers have different functions:

- To have a regular space between the glass panels.

The spacers are 5 mm wide. If you need a larger gap, you can stick the spacers together to obtain spacings of 10, 15 mm... .

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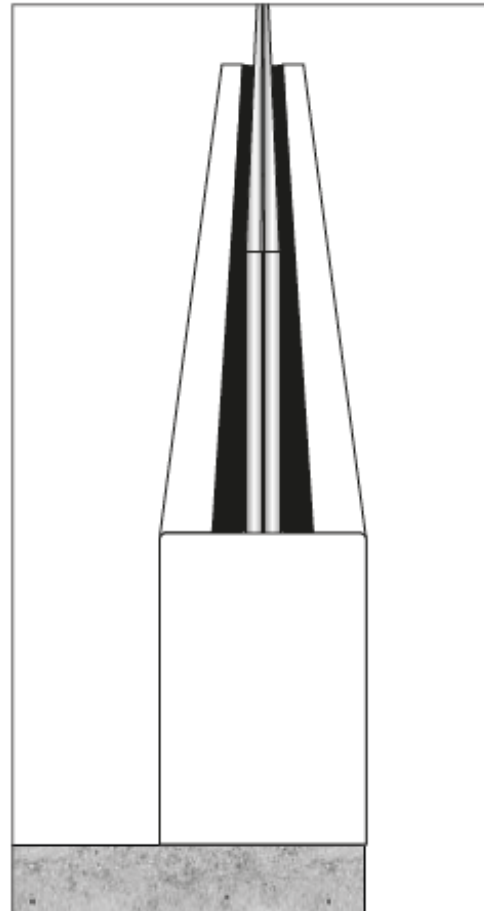
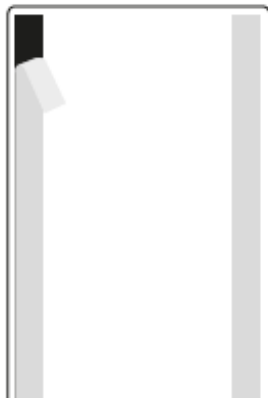
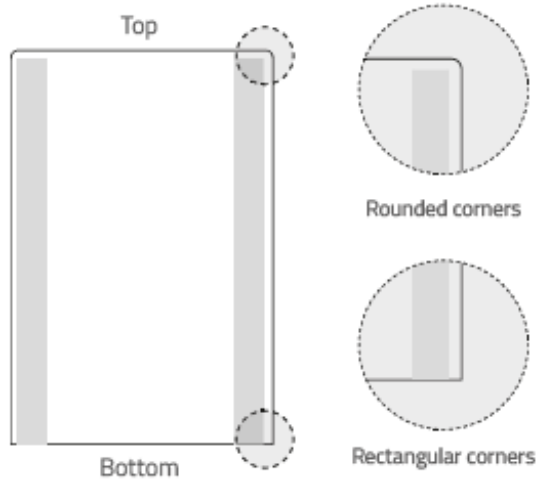
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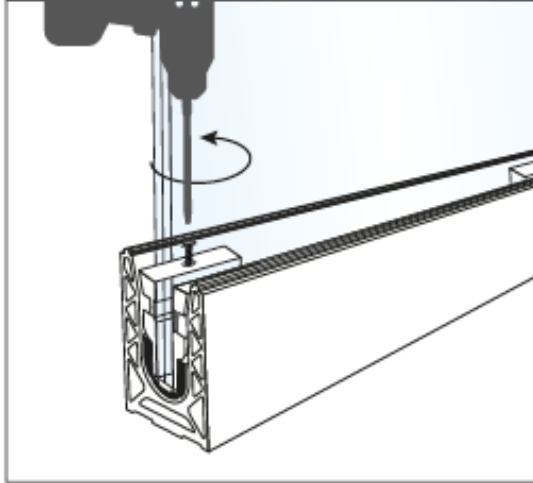
J INSTALLATION OF END CAPS



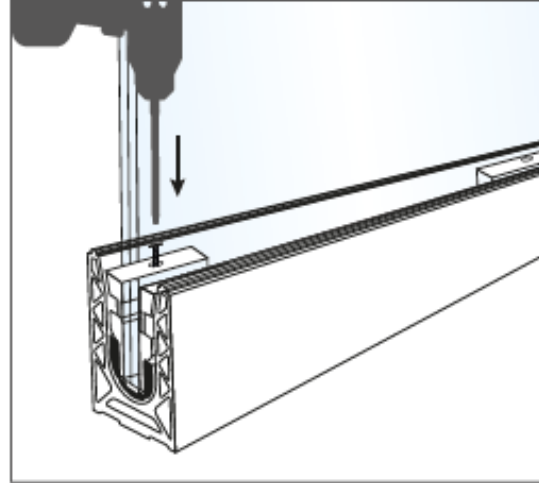
- 1 - Cleaning the rail with the Sadev cleaning set. Ref. : 7OUT-KITNET before installing the end cap.
- 2 - Remove the adhesive protection.
- 3 - Press the end cap at the end of the rail.

**You have successfully assembled
your balustrade!**

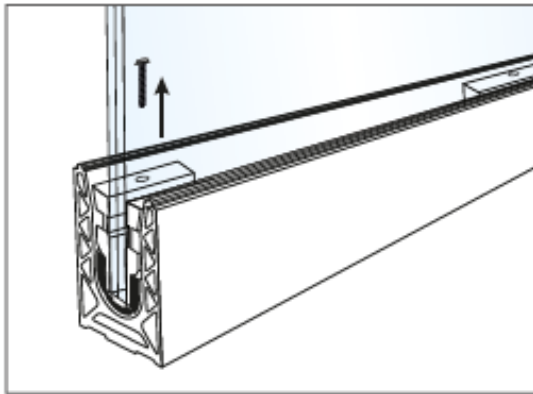
K REMOVING WEDGES MAINTENANCE



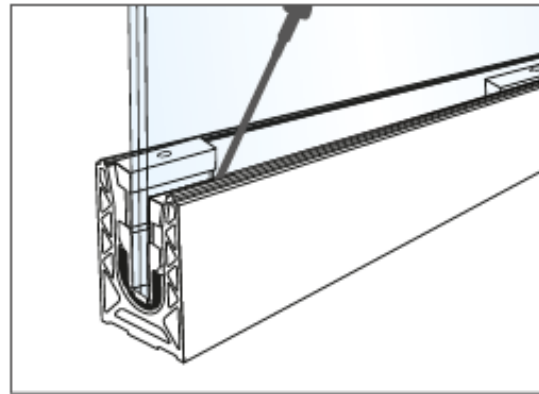
1 - After removing the cladding and gasket, unscrew the screws 1 cm high.



2 - Apply a force on the screw in order to lower the intermediate wedge.



3 - Finish unscrewing the screw and remove it



4 - Using a screwdriver, pry between the intermediate and upper wedge to remove the high wedge.

INFORMATIONS

Once all the high wedges have been removed from the rail, remove the glass.
Replace all wedges. The wedges cannot be reused.

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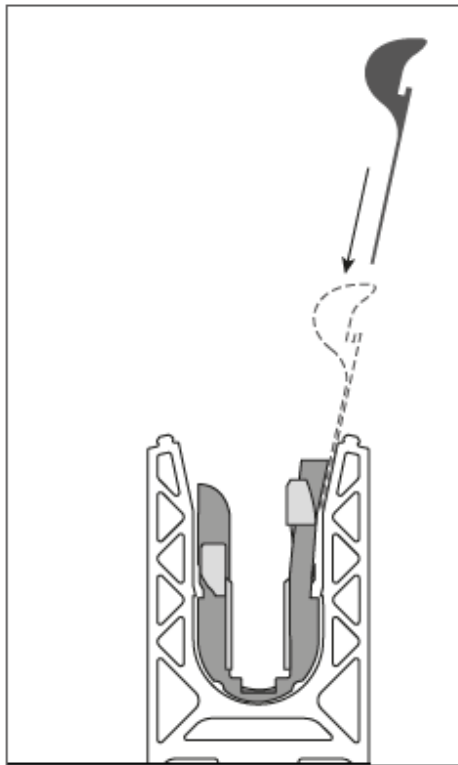
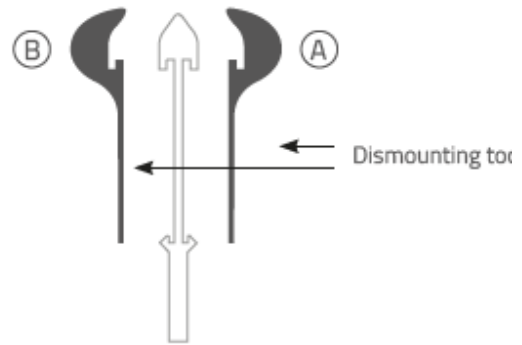
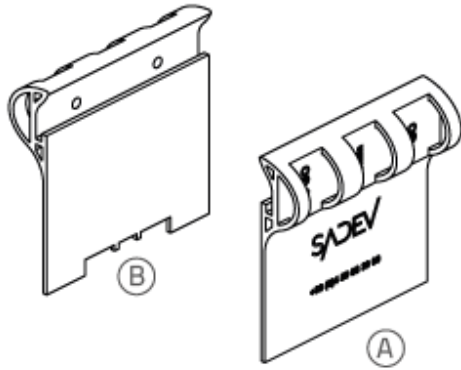
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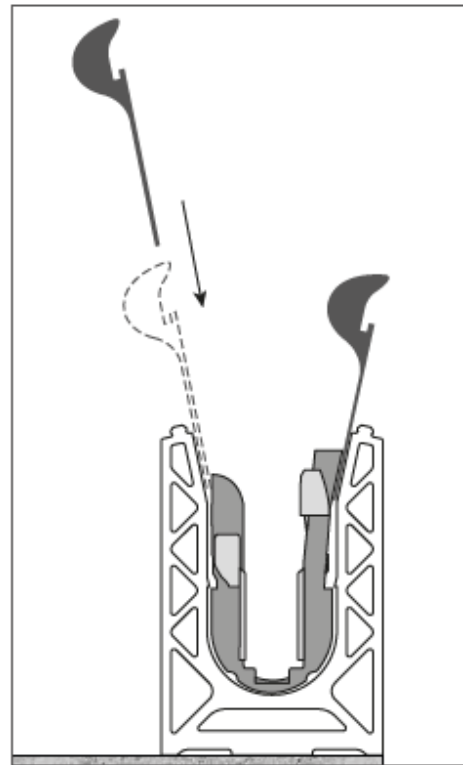
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N REMOVING WEDGES MAINTENANCE

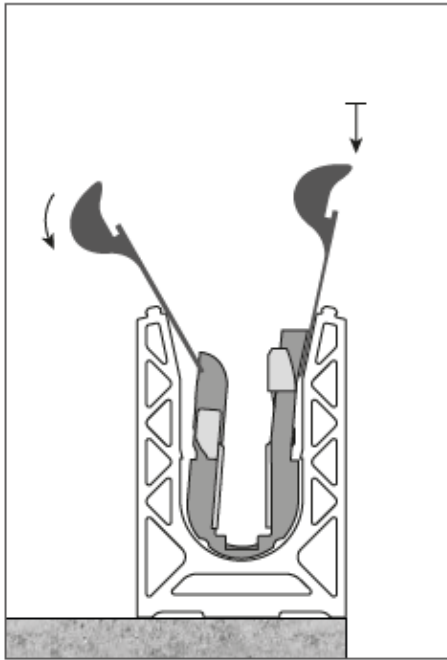


2 - Insert **tool A** between the wedge and the rail, **on the non-accessible side.**

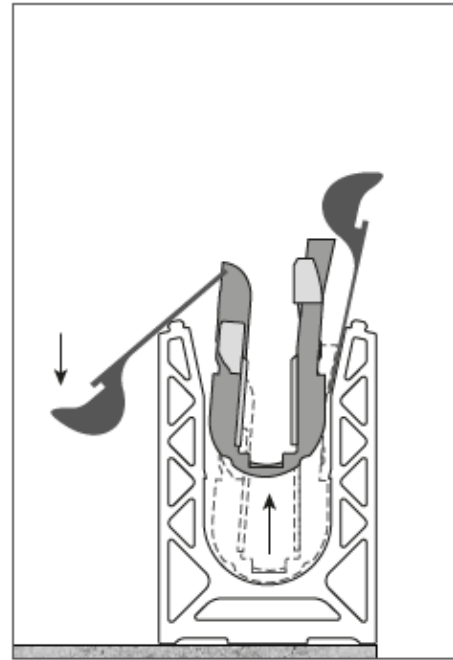


2 - Insert **tool B** between the wedge and the rail, **on the accessible side.**

N REMOVING WEDGES MAINTENANCE



3 - Hold **tool A** in place.
Apply pressure from the bottom
to the top with **tool B** to unclip the
wedge.



4 - You can remove the wedge.